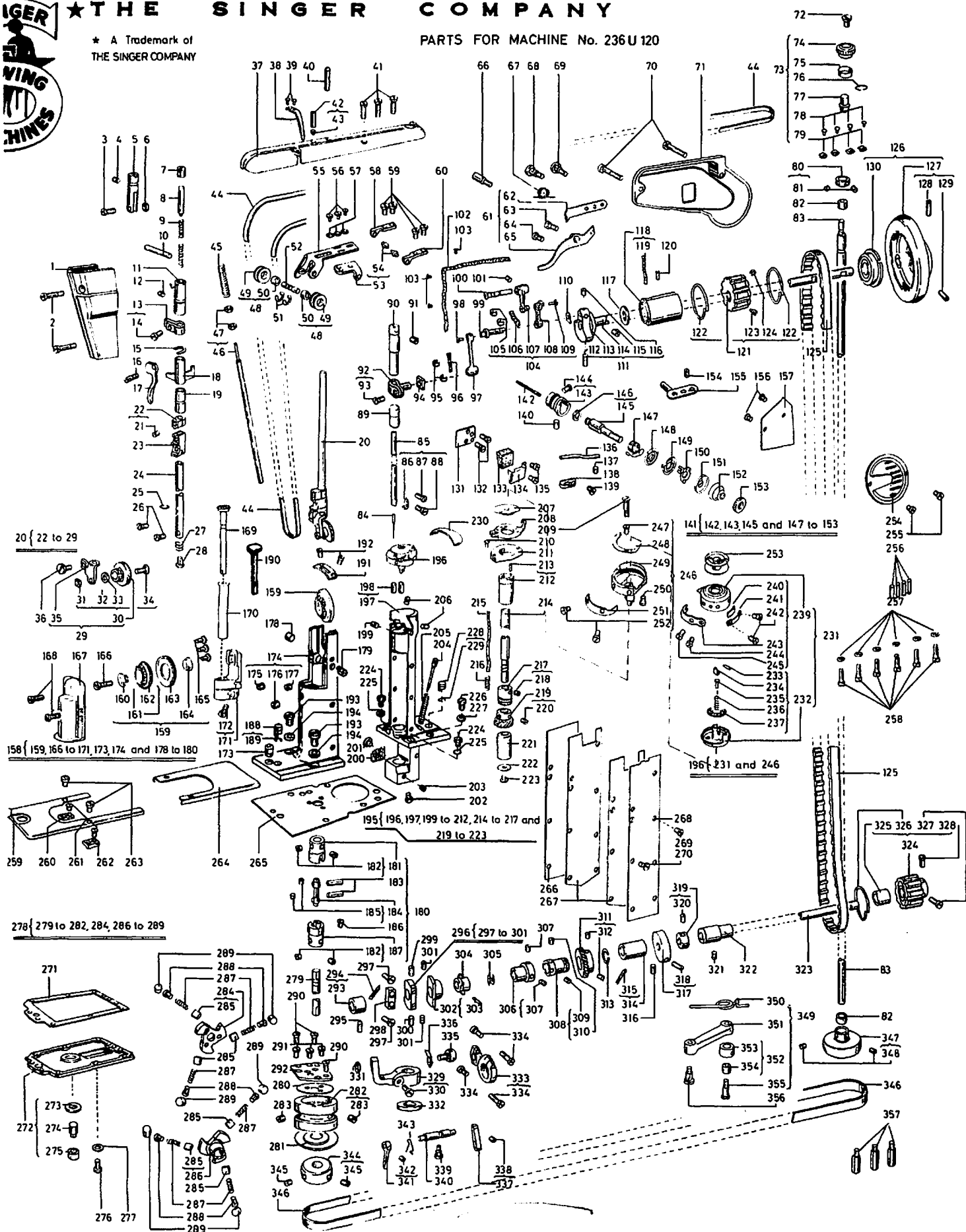




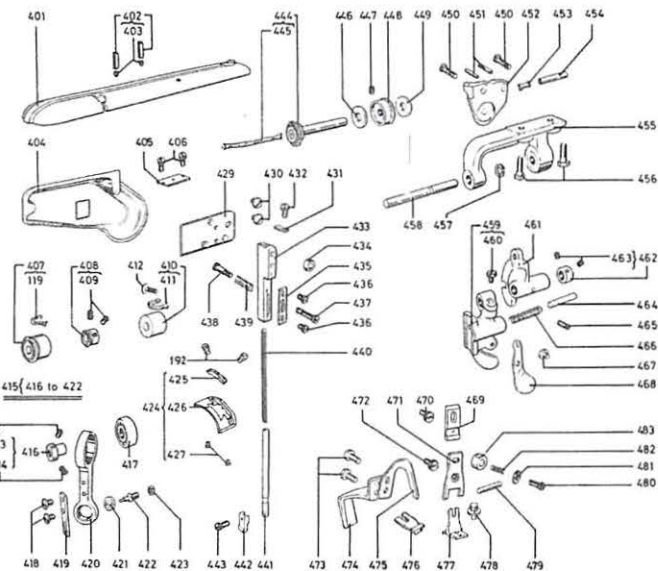
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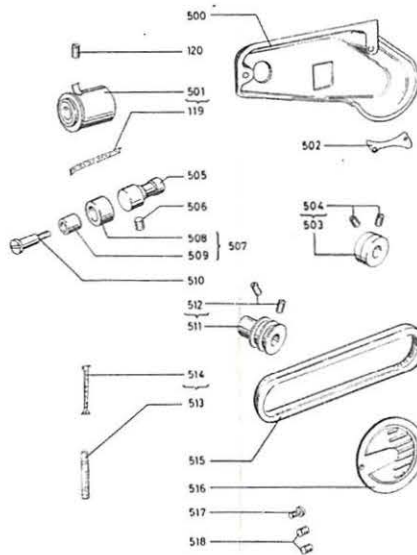
## PARTS FOR MACHINE No. 236U 120



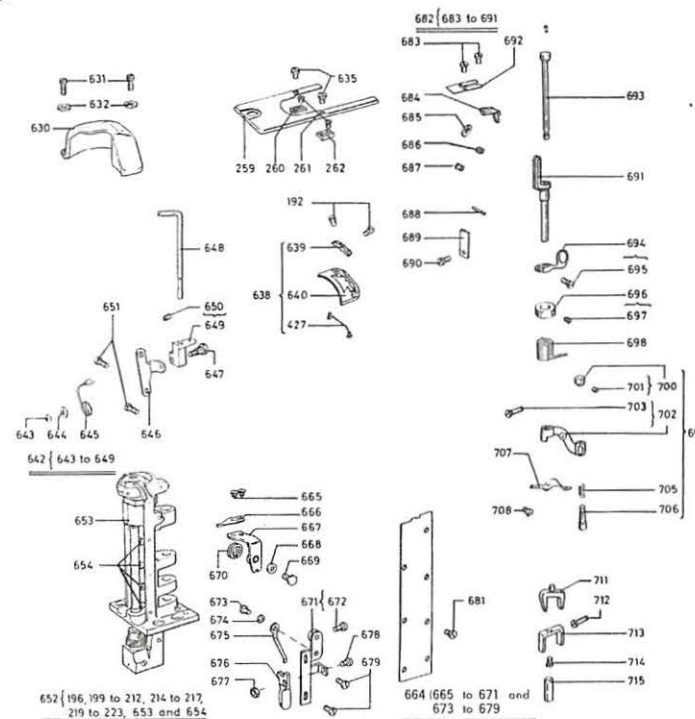
Same as Machine No. 236 U 120 with the following exceptions:



Same as Machine No. 236 U 120 with the following exceptions:  
For Parts not illustrated refer to Machine No. 236 U 124

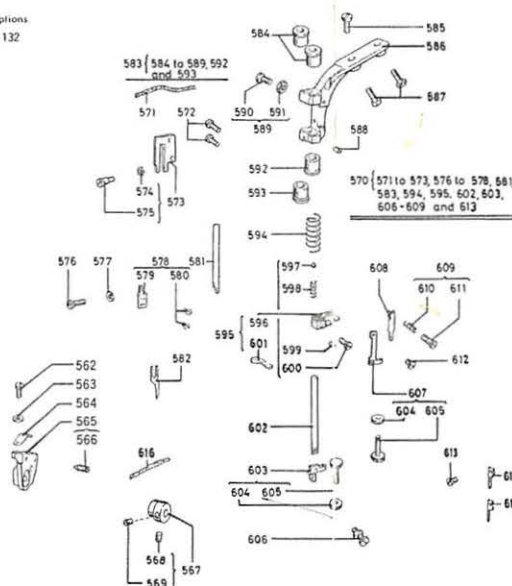
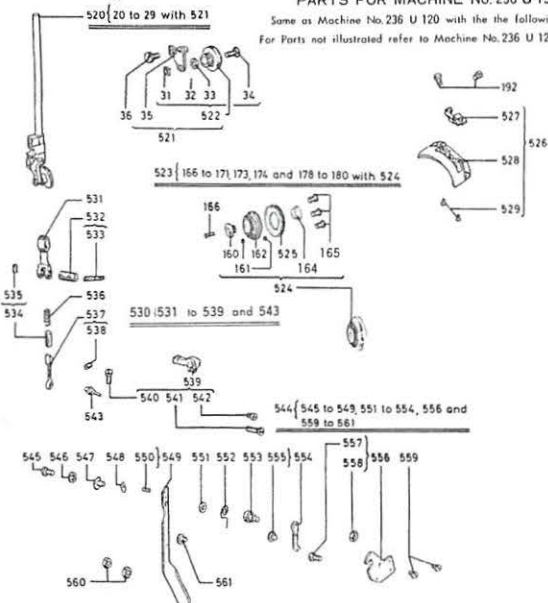


For Parts not illustrated refer to Machine No. 236 U 120



#### PARTS FOR MACHINE No. 236 U 130

Same as Machine No. 236 U 120 with the following exceptions:  
For Parts not illustrated refer to Machine No. 236 U 124 and U 132

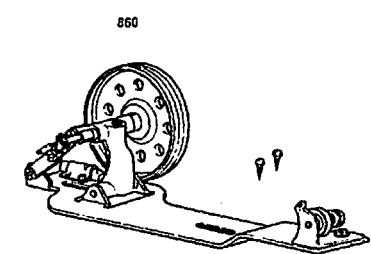
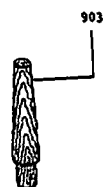
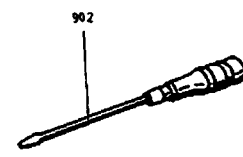
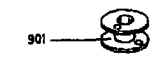
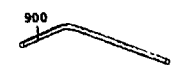
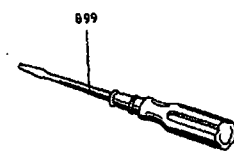
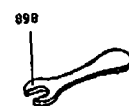
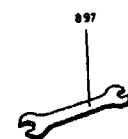
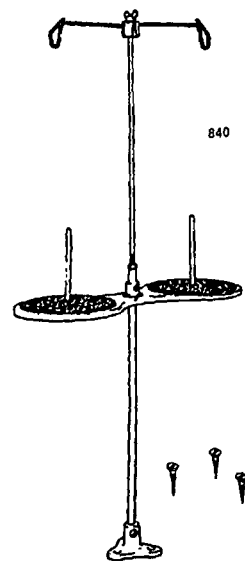
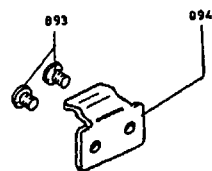
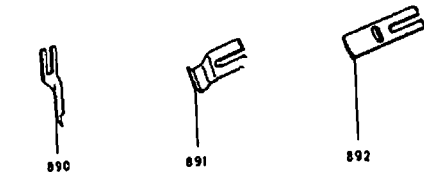
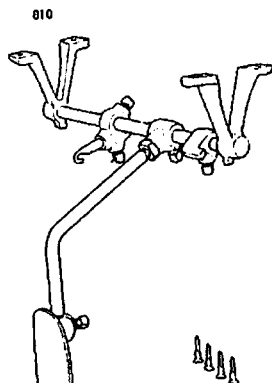
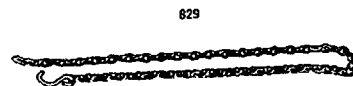
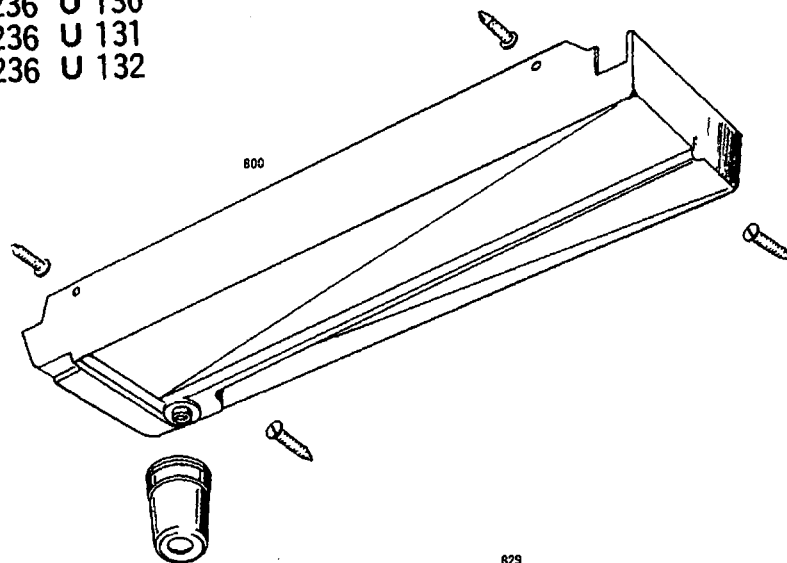


**SINGER** 236 U 120, 236 U 124, 236 U 130,  
236 U 131, 236 U 132

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# ACCESSORIES FOR

236 U 120  
236 U 124  
236 U 130  
236 U 131  
236 U 132



# List of Parts 236U120/124/130/131 and 236

| Illustr.<br>Ref. No. | Part No.   | For Class |     |     |     | Name                                                    | Components                                                                          |
|----------------------|------------|-----------|-----|-----|-----|---------------------------------------------------------|-------------------------------------------------------------------------------------|
|                      |            | 120       | 124 | 130 | 131 |                                                         |                                                                                     |
| 1                    | 263405     | x         | x   | x   | x   | Arm End Cover                                           |                                                                                     |
| 2                    | 416220     | x         | x   | x   | x   | Arm End Cover Screw (2)                                 |                                                                                     |
| 3                    | 416232     | x         | x   | x   | x   | Presser Bar Position Guide Lever Stop Screw             |                                                                                     |
| 4                    | 416283     | x         | x   | x   | x   | Presser Bar Position Guide Set Screw                    |                                                                                     |
| 5                    | 416391     | x         | x   | x   | x   | Presser Bar Position Guide                              |                                                                                     |
| 6                    | 416329     | x         | x   | x   | x   | Presser Bar Position Guide Lever Stop Screw Nut         |                                                                                     |
| 7                    | 416479     | x         | x   | x   | x   | Presser Bar Screw (presser regulating)                  |                                                                                     |
| 8                    | 263499     | x         | x   | x   | x   | Presser Bar Spring Stop Rod                             |                                                                                     |
| 9                    | 236089     | x         | x   | x   | x   | Presser Bar Spring                                      |                                                                                     |
| 10                   | 263546     | x         | x   | x   | x   | Tension Releasing Plunger                               |                                                                                     |
| 11                   | 263496     | x         | x   | x   | x   | Presser Bar Bushing (upper)                             |                                                                                     |
| 12                   | 416283     | x         | x   | x   | x   | Presser Bar Bushing (upper) Set Screw                   |                                                                                     |
| 13                   | 416335     | x         | x   | x   | x   | Presser Bar Position Guide Lever                        |                                                                                     |
| 14                   | 416239     | x         | x   | x   | x   | Presser Bar Position Guide Lever Pinch Screw            |                                                                                     |
| 15                   | 206608     | x         | x   | x   | x   | Presser Bar Lifting Releasing Leber Bracket Spring      |                                                                                     |
| 16                   | 416292     | x         | x   | x   | x   | Presser Bar Lifter Hinge Screw                          |                                                                                     |
| 17                   | 202671     | x         | x   | x   | x   | Presser Bar Lifter                                      |                                                                                     |
| 18                   | 263497     | x         | x   | x   | x   | Presser Bar Lifting Releasing Lever Bracket             |                                                                                     |
| 19                   | 263495     | x         | x   | x   | x   | Presser Bar Bushing (lower)                             |                                                                                     |
| 20                   | 416395     | x         | x   | x   | x   | Roller Presser Bar and Bar Cpl.                         | 416243, two 416249,<br>202558, 202559, 416343,<br>416351, 416350, 416393,<br>416394 |
| 21                   | 416270     | x         | x   | x   | x   | Roller Presser Arm Bracket Position Collar<br>Set Screw |                                                                                     |
| 22                   | 416351     | x         | x   | x   | x   | Roller Presser Arm Bracket Position Collar Cpl.         | 416270                                                                              |
| 23                   | 416350     | x         | x   | x   | x   | Roller Presser Arm Bracket                              |                                                                                     |
| 24                   | 416394     | x         | x   | x   | x   | Roller Presser Bar                                      |                                                                                     |
| 25                   | 416343     | x         | x   | x   | x   | Roller Presser Arm Bracket Position Collar<br>Lock Ring |                                                                                     |
| 26                   | 416249     | x         | x   | x   | x   | Roller Presser Arm Bracket Spring Stop Screw (2)        |                                                                                     |
| 27                   | 202558     | x         | x   | x   | x   | Roller Presser Arm Bracket Spring                       |                                                                                     |
| 28                   | 202559     | x         | x   | x   | x   | Roller Presser Arm Bracket Spring Stop                  |                                                                                     |
| 29                   | 416393     | x         | x   | x   | x   | Roller Presser Arm Cpl.                                 | 416392, 416488                                                                      |
| 30                   | 416488     | x         | x   | x   | x   | Roller Presser Cpl.                                     | 1528, 201699, Twenty-Eight<br>206417, 350104                                        |
| 31                   | 1528-819   | x         | x   | x   | x   | Roller Presser Hinge Screw Nut                          |                                                                                     |
| 32                   | 206417     | x         | x   | x   | x   | Roller Presser Ball 1/16" φ (28)                        |                                                                                     |
| 33                   | 201699-803 | x         | x   | x   | x   | Roller Presser Ball Cone                                |                                                                                     |
| 34                   | 350104-803 | x         | x   | x   | x   | Roller Presser Hinge Screw                              |                                                                                     |
| 35                   | 416392     | x         | x   | x   | x   | Roller Presser Arm                                      |                                                                                     |
| 36                   | 416243     | x         | x   | x   | x   | Roller Presser Arm Screw                                |                                                                                     |
| 37                   | 416363     | x         | x   | x   | x   | Arm Top Cover                                           |                                                                                     |
| 38                   | 263541     | x         | x   | x   | x   | Take-Up Lever Guard                                     |                                                                                     |
| 39                   | 416251     | x         | x   | x   | x   | Take-Up Lever Guard Screw (2)                           |                                                                                     |
| 40                   | 416336     | x         | x   | x   | x   | Thread Guide                                            |                                                                                     |
| 41                   | 416256     | x         | x   | x   | x   | Arm Top Cover Screw (3)                                 |                                                                                     |
| 42                   | 263590     | x         | x   | x   | x   | Arm Top Cover Oil Tube Cpl.                             | 170168                                                                              |
| 43                   | 170168     | x         | x   | x   | x   | Arm Top Cover Oil Tube Metering Insert                  |                                                                                     |
| 44                   | 263515     | x         | x   | x   | x   | Roller Presser Driving Belt (upper)                     |                                                                                     |
| 45                   | 263521     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley        |                                                                                     |
| 46                   | 416401     | x         | x   | x   | x   | Bracket Adjusting Rod Spring                            |                                                                                     |
| 47                   | 416321     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley        | Two 416321                                                                          |
| 48                   | 263556     | x         | x   | x   | x   | Bracket Adjusting Rod Nut and Lock Nut (2)              |                                                                                     |
| 49                   | 263517     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley        | Two 263517, two 263565                                                              |
| 50                   | 263565     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley        |                                                                                     |
| 51                   | 263564     | x         | x   | x   | x   | Needle Bearing (2)                                      |                                                                                     |
| 52                   | 263526     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley        |                                                                                     |
| 53                   | 416402     | x         | x   | x   | x   | Spindle                                                 |                                                                                     |
| 54                   | 263523     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley        | Two 263523                                                                          |
| 55                   | 263518     | x         | x   | x   | x   | Bracket Extension Cpl.                                  |                                                                                     |
| 56                   | 416208     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley        |                                                                                     |
| 57                   | 208636     | x         | x   | x   | x   | Bracket Extension Screw (3)                             |                                                                                     |
| 58                   | 263524     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley        |                                                                                     |
| 59                   | 416317     | x         | x   | x   | x   | Bracket Extension Support (back)                        |                                                                                     |
| 60                   | 263525     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley        |                                                                                     |
| 61                   | 416386     | x         | x   | x   | x   | Bracket Extension Support Screw (4)                     |                                                                                     |
| 62                   | 263484     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Idler Pulley        | 416241, 416035, 416385,<br>263484                                                   |
| 63                   | 416241     | x         | x   | x   | x   | Lifting Lever Cpl.                                      |                                                                                     |
| 64                   | 416035     | x         | x   | x   | x   | Lifting Lever Extension                                 |                                                                                     |
| 65                   | 416385     | x         | x   | x   | x   | Lifting Lever Extension Screw                           |                                                                                     |
| 66                   | 416314     | x         | x   | x   | x   | Lifting Lever Spring Stop Screw (on Lever)              |                                                                                     |
| 67                   | 263485     | x         | x   | x   | x   | Lifting Lever                                           |                                                                                     |
| 68                   | 416308     | x         | x   | x   | x   | Lifting Lever Stop Screw                                |                                                                                     |
| 69                   | 416258     | x         | x   | x   | x   | Lifting Lever Spring                                    |                                                                                     |
| 70                   | 416223     | x         | x   | x   | x   | Lifting Lever Hinge Screw                               |                                                                                     |
| 71                   | 263634     | x         | x   | x   | x   | Lifting Lever Spring Stop Screw (on Arm)                |                                                                                     |
| 72                   | 416309     | x         | x   | x   | x   | Arm Cover (back) Screw (2)                              |                                                                                     |
| 73                   | 416165     | x         | x   | x   | x   | Arm Cover (back)                                        |                                                                                     |
| 74                   | 416334     | x         | x   | x   | x   | Roller Presser Driving Belt (upper) Pulley              | 416334, Four 263527,<br>Four 263528, 263529,<br>263530, 416403                      |
| 75                   | 263530     | x         | x   | x   | x   | (adjustable) Stop Screw                                 |                                                                                     |
|                      |            |           |     |     |     | Roller Presser Driving Belt (upper) Pulley              |                                                                                     |
|                      |            |           |     |     |     | (adjustable) Cpl.                                       |                                                                                     |
|                      |            |           |     |     |     | Roller Presser Driving Belt (upper) Pulley              |                                                                                     |
|                      |            |           |     |     |     | (adjustable) Lock Nut                                   |                                                                                     |
|                      |            |           |     |     |     | Roller Presser Driving Belt (upper) Pulley              |                                                                                     |
|                      |            |           |     |     |     | (adjustable) Segment Ring                               |                                                                                     |



# 6U132 (Form U3482 Part No. 409843-002)

| Illustr.<br>Ref. No. | Part No.   | For Class |     |     | Name                                                                           | Components                                                                                         |
|----------------------|------------|-----------|-----|-----|--------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|
|                      |            | 120       | 130 | 132 |                                                                                |                                                                                                    |
| 76                   | 265329     | x         | x   | x   | Roller Presser Driving Belt (upper) Pulley (adjustable) Segment Retaining Ring |                                                                                                    |
| 77                   | 416403     | x         | x   | x   | Roller Presser Driving Belt (upper) Pulley (adjustable) Spreader Cone          |                                                                                                    |
| 78                   | 263528     | x         | x   | x   | Roller Presser Driving Belt (upper) Pulley (adjustable) Segment Guide Stud (4) |                                                                                                    |
| 79                   | 263527     | x         | x   | x   | Roller Presser Driving Belt (upper) Pulley (adjustable) Segment (4)            |                                                                                                    |
| 80                   | 416405     | x         | x   | x   | Roller Presser Driving Belt Shaft Collar Cpl.                                  | Two 416166                                                                                         |
| 81                   | 416166     | x         | x   | x   | Roller Presser Driving Belt Shaft Collar Set Screw (2)                         |                                                                                                    |
| 82                   | 268425     | x         | x   | x   | Roller Presser Driving Belt Shaft Needle Bearing (lower and upper) (2)         |                                                                                                    |
| 83                   | 416404     | x         | x   | x   | Roller Presser Driving Belt Shaft Needle (No. 14)                              |                                                                                                    |
| 84                   | Cat. 1740  | x         | x   | x   | Needle Bar Cpl.                                                                | 200125, 416254, 249270                                                                             |
| 85                   | 416389     | x         | x   | x   | Needle Bar Thread Guide                                                        |                                                                                                    |
| 86                   | 249270     | x         | x   | x   | Needle Bar Thread Guide Screw                                                  |                                                                                                    |
| 87                   | 416254     | x         | x   | x   | Needle Set Screw                                                               |                                                                                                    |
| 88                   | 200125-833 | x         | x   | x   | Needle Bar Bushing (lever)                                                     |                                                                                                    |
| 89                   | 263490     | x         | x   | x   | Needle Bar Bushing (upper)                                                     |                                                                                                    |
| 90                   | 263491     | x         | x   | x   | Needle Bar Bushing (upper) Set Screw                                           |                                                                                                    |
| 91                   | 416283     | x         | x   | x   | Needle Bar Connecting Stud Col.                                                | 416167                                                                                             |
| 92                   | 416218     | x         | x   | x   | Needle Bar Connecting Stud Pinch Screw                                         |                                                                                                    |
| 93                   | 416167     | x         | x   | x   | Needle Bar Connecting Stud Slide Block                                         |                                                                                                    |
| 94                   | 143058     | x         | x   | x   | Needle Bar Connecting Link Oil Packing (wick) Spring Clamp (2)                 |                                                                                                    |
| 95                   | 263571     | x         | x   | x   | Needle Bar Connecting Link Oil Packing (wick) Needle Bar Connecting Link       |                                                                                                    |
| 96                   | 265370     | x         | x   | x   | Needle Bar Connecting Link Cap Screw                                           |                                                                                                    |
| 97                   | 263492     | x         | x   | x   | Take-Up Lever Crank                                                            |                                                                                                    |
| 98                   | 504057     | x         | x   | x   | Take-Up Lever Link Hinge Stud                                                  |                                                                                                    |
| 99                   | 416454     | x         | x   | x   | Take-Up Lever Link Hinge Stud Set Screw                                        |                                                                                                    |
| 100                  | 263544     | x         | x   | x   | Needle Bar and Take-Up Oiling Wick                                             |                                                                                                    |
| 101                  | 416267     | x         | x   | x   | Needle Bar and Take-Up Oiling Wick Retaining Screw (3)                         |                                                                                                    |
| 102                  | 263560     | x         | x   | x   | Take-Up Lever Complete                                                         | 12166, 263538, 263543, two 263571, 263572                                                          |
| 103                  | 228485     | x         | x   | x   | Take-Up Lever Link Oil Packing (wick) Spring Clamp                             |                                                                                                    |
| 104                  | 263539     | x         | x   | x   | Take-Up Lever Link Oil Packing (wick)                                          |                                                                                                    |
| 105                  | 263571     | x         | x   | x   | Take-Up Lever Link                                                             |                                                                                                    |
| 106                  | 263572     | x         | x   | x   | Take-Up Lever                                                                  |                                                                                                    |
| 107                  | 263543     | x         | x   | x   | Take-Up Lever Hinge Stud                                                       |                                                                                                    |
| 108                  | 263538     | x         | x   | x   | Take-Up Lever Position Plate                                                   |                                                                                                    |
| 109                  | 12166      | x         | x   | x   | Arm Shaft Cpl.                                                                 | *263406, *416390, 416264, 416277, 416270                                                           |
| 110                  | 263545     | x         | x   | x   | Needle Bar Crank Position Screw                                                |                                                                                                    |
| 111                  | 416411     | x         | x   | x   | Needle Bar Crank                                                               |                                                                                                    |
| 112                  | 416264     | x         | x   | x   | Arm Shaft                                                                      |                                                                                                    |
| 113                  | *416390    | x         | x   | x   | Take-Up Lever Crank Set Screw                                                  |                                                                                                    |
| 114                  | *263406    | x         | x   | x   | Take-Up Lever Crank Set Screw                                                  |                                                                                                    |
| 115                  | 416270     | x         | x   | x   | Needle Bar Crank Friction Washer                                               |                                                                                                    |
| 116                  | 416277     | x         | x   | x   | Arm Shaft Bushing (front) with                                                 | 203100                                                                                             |
| 117                  | 203172     | x         | x   | x   | Arm Shaft Bushing (front) Oil Packing (wick)                                   |                                                                                                    |
| 118                  | 263408     | x         | x   | x   | Arm Shaft Bushing (front) Set Screw                                            |                                                                                                    |
| 119                  | 203100     | x         | x   | x   | Arm Shaft Connection Belt Pulley Cpl.                                          | 416271, two 214206 416476                                                                          |
| 120                  | 416265     | x         | x   | x   | Arm Shaft Connection Belt Pulley Spring Flange (2)                             |                                                                                                    |
| 121                  | 416362     | x         | x   | x   | Arm Shaft Connection Belt Pulley Position Screw                                |                                                                                                    |
| 122                  | 214206     | x         | x   | x   | Arm Shaft Connection Belt Pulley Position Screw                                |                                                                                                    |
| 123                  | 416476     | x         | x   | x   | Check Screw/Set Screw (2)                                                      |                                                                                                    |
| 124                  | 416271     | x         | x   | x   | Arm Shaft Connection Belt (reinforced neoprene)                                | 416387, 272142 416262, 416263                                                                      |
| 125                  | 263409     | x         | x   | x   | Machine Pulley with                                                            |                                                                                                    |
| 126                  | 416388     | x         | x   | x   | Machine Pulley Cpl.                                                            |                                                                                                    |
| 127                  | 416387     | x         | x   | x   | Machine Pulley Set Screw                                                       |                                                                                                    |
| 128                  | 416262     | x         | x   | x   | Machine Pulley Position Screw                                                  |                                                                                                    |
| 129                  | 416263     | x         | x   | x   | Arm Shaft Ball Bearing (back)                                                  |                                                                                                    |
| 130                  | 272142     | x         | x   | x   | Thread Lubricator Plate                                                        |                                                                                                    |
| 131                  | 416409     | x         | x   | x   | Thread Lubricator Plate Screw (2)                                              |                                                                                                    |
| 132                  | 416288     | x         | x   | x   | Thread Lubricator Oil Pad (felt)                                               |                                                                                                    |
| 133                  | 241765     | x         | x   | x   | Thread Lubricator Oil Pad Holder                                               |                                                                                                    |
| 134                  | 263554     | x         | x   | x   | Thread Lubricator Oil Pad Holder Screw (2)                                     |                                                                                                    |
| 135                  | 416248     | x         | x   | x   | Thread Retainer Thread Guide                                                   |                                                                                                    |
| 136                  | 263558     | x         | x   | x   | Thread Retainer Thread Guide Set Screw                                         |                                                                                                    |
| 137                  | 416477     | x         | x   | x   | Thread Guide (lever)                                                           |                                                                                                    |
| 138                  | 210954     | x         | x   | x   | Thread Guide (lever) Set Screw                                                 |                                                                                                    |
| 139                  | 416289     | x         | x   | x   | Thread Controller Spring Regulator Set Screw                                   |                                                                                                    |
| 140                  | 446-833    | x         | x   | x   | Tension Cpl.                                                                   | 202410, 223438, 244048, 244049, 263547, 263548, 263549, 416326, 416480, 416408                     |
| 141                  | 416407     | x         | x   | x   | Tension Releasing Pin                                                          |                                                                                                    |
| 142                  | 263548     | x         | x   | x   | Thread Controller Spring Regulator Cpl.                                        | 504047                                                                                             |
| 143                  | 416408     | x         | x   | x   | Tension Stud Set Screw                                                         |                                                                                                    |
| 144                  | 504047     | x         | x   | x   | Tension Stud Cpl.                                                              | 263550                                                                                             |
| 145                  | 416480     | x         | x   | x   | Tension Stud Washer                                                            |                                                                                                    |
| 146                  | *263550    | x         | x   | x   | Thread Controller Spring                                                       |                                                                                                    |
| 147                  | 202410     | x         | x   | x   | Tension Disc (back)                                                            |                                                                                                    |
| 148                  | 244048     | x         | x   | x   | Tension Disc (front)                                                           |                                                                                                    |
| 149                  | 244049     | x         | x   | x   | Tension Release Washer                                                         |                                                                                                    |
| 150                  | 263547     | x         | x   | x   | Tension Spring Washer                                                          |                                                                                                    |
| 151                  | 263549     | x         | x   | x   | Tension Spring                                                                 |                                                                                                    |
| 152                  | 223438     | x         | x   | x   | Tension Thumb Nut                                                              |                                                                                                    |
| 153                  | 416326     | x         | x   | x   | Thread Retainer Set Screw                                                      |                                                                                                    |
| 154                  | 416311     | x         | x   | x   | Thread Retainer                                                                |                                                                                                    |
| 155                  | 240034     | x         | x   | x   | Arm Cover Plate (back) (lower) Screw (2)                                       |                                                                                                    |
| 156                  | 416245     | x         | x   | x   | Arm Cover Plate (back) (lower)                                                 |                                                                                                    |
| 157                  | 263404     | x         | x   | x   | Feed Post Cpl.                                                                 | Two 545318, 249019, 249092, 416161, 263461, 416379, 416168, 263829, 416161, 263849, 416461, 416274 |
| 158                  | 416455     | x         | x   | x   |                                                                                |                                                                                                    |

| Illustr.<br>Ref. No. | Part No.   | For Class |     |     | Name                                                                             | Components                                                                                                                                                                                                             |
|----------------------|------------|-----------|-----|-----|----------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                      |            | 124       | 131 | 132 |                                                                                  |                                                                                                                                                                                                                        |
| 159                  | 416168     | x         | x   | x   | Feed Wheel Cpl.                                                                  | Three 416290, Sixty 206417, 416374, 416375, 263660, 416373                                                                                                                                                             |
| 160                  | 416374     | x         | x   | x   | Feed Wheel Ball Cone (outside)                                                   |                                                                                                                                                                                                                        |
| 161                  | 206417     | x         | x   | x   | Feed Wheel Ball 1/16" $\phi$ (60)                                                |                                                                                                                                                                                                                        |
| 162                  | 416375     | x         | x   | x   | Feed Wheel Bevel Gear                                                            |                                                                                                                                                                                                                        |
| 163                  | 263660     | x         | x   | x   | Feed Wheel                                                                       |                                                                                                                                                                                                                        |
| 164                  | 416373     | x         | x   | x   | Feed Wheel Ball Cone (inside)                                                    |                                                                                                                                                                                                                        |
| 165                  | 416290     | x         | x   | x   | Feed Wheel Bevel Gear Screw (3)                                                  |                                                                                                                                                                                                                        |
| 166                  | 416274     | x         | x   | x   | Feed Wheel Cap Screw                                                             |                                                                                                                                                                                                                        |
| 167                  | 263829     | x         | x   | x   | Feed Post Cover (side)                                                           |                                                                                                                                                                                                                        |
| 168                  | 545318     | x         | x   | x   | Feed Post Cover (side) Screw (2)                                                 |                                                                                                                                                                                                                        |
| 169                  | 416161     | x         | x   | x   | Feed Wheel Bevel Gear Driving Pinion                                             |                                                                                                                                                                                                                        |
| 170                  | 263461     | x         | x   | x   | Feed Wheel Bracket Extension                                                     |                                                                                                                                                                                                                        |
| 171                  | 416379     | x         | x   | x   | Feed Wheel Bracket Cpl.                                                          | 416227                                                                                                                                                                                                                 |
| 172                  | 416227     | x         | x   | x   | Feed Wheel Bracket Pinch Screw                                                   |                                                                                                                                                                                                                        |
| 173                  | 263849     | x         | x   | x   | Oil Reservoir Oil Gauge Plug                                                     |                                                                                                                                                                                                                        |
| 174                  | 416461     | x         | x   | x   | Feed Post with                                                                   | 448, two 504020                                                                                                                                                                                                        |
| 175                  | 504020     | x         | x   | x   | Feed Wheel Bracket Friction Plug Set Screw                                       |                                                                                                                                                                                                                        |
| 176                  | 448-833    | x         | x   | x   | Feed Wheel Bracket Extension Set Screw                                           |                                                                                                                                                                                                                        |
| 177                  | 504020     | x         | x   | x   | Feed Wheel Adjusting Stud Set Screw                                              |                                                                                                                                                                                                                        |
| 178                  | 249019     | x         | x   | x   | Feed Wheel Bracket Friction Plug                                                 |                                                                                                                                                                                                                        |
| 179                  | 249092     | x         | x   | x   | Feed Wheel Adjusting Stud                                                        |                                                                                                                                                                                                                        |
| 180                  | 416162     | x         | x   | x   | Feed Wheel Bevel Gear Driving Pinion Coupling Cpl.                               | 416247, 416376, 416377, 416378, two 263457                                                                                                                                                                             |
| 181                  | 416377     | x         | x   | x   | Feed Wheel Bevel Gear Driving Pinion Coupling (upper) Cpl.                       | Two 416277                                                                                                                                                                                                             |
| 182                  | 416277     | x         | x   | x   | Feed Wheel Bevel Gear Driving Pinion Coupling Set Screw (4)                      |                                                                                                                                                                                                                        |
| 183                  | 263457     | x         | x   | x   | Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Stud (2)           |                                                                                                                                                                                                                        |
| 184                  | 416378     | x         | x   | x   | Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Cpl.               | Two 416306                                                                                                                                                                                                             |
| 185                  | 416306     | x         | x   | x   | Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Stud Set Screw (2) |                                                                                                                                                                                                                        |
| 186                  | 416247     | x         | x   | x   | Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Retaining Screw    |                                                                                                                                                                                                                        |
| 187                  | 416376     | x         | x   | x   | Feed Wheel Bevel Gear Driving Pinion Coupling (lower) Cpl.                       | Two 416277                                                                                                                                                                                                             |
| 188                  | 263440     | x         | x   | x   | Feed Post Adjusting Eccentric Stud Cpl.                                          | 263441                                                                                                                                                                                                                 |
| 189                  | 263441     | x         | x   | x   | Feed Post Adjusting Eccentric Stud Retaining Ring                                |                                                                                                                                                                                                                        |
| 190                  | 263848     | x         | x   | x   | Oil Reservoir Oil Gauge                                                          |                                                                                                                                                                                                                        |
| 191                  | 263836     | x         |     |     | Throat Plate                                                                     |                                                                                                                                                                                                                        |
| 192                  | 141664-819 | x         | x   | x   | Throat Plate Screw (2)                                                           |                                                                                                                                                                                                                        |
| 193                  | 416309     | x         | x   | x   | Feed Post Screw (2)                                                              |                                                                                                                                                                                                                        |
| 194                  | 263592     | x         | x   | x   | Feed and Hook Post Screw Washer (fibre) (2)                                      |                                                                                                                                                                                                                        |
| 195                  | 416457     | x         | x   | x   | Hook Post Cpl.                                                                   | 416136, 545342, two 544322, 544303, 416170, 416215, 203478, 234426, 263421, 263464, 263476, 416169, 263479, 263480, 263481, 416466, 263482, 416410, 263593, 263826, 416413, 416456, 416478, 241677, 263463, Two 263582 |
| 196                  | 263464     | x         | x   | x   | Hook and Bobbin Case Cpl.                                                        |                                                                                                                                                                                                                        |
| 197                  | 416456     | x         | x   | x   | Hook Post with                                                                   |                                                                                                                                                                                                                        |
| 198                  | 263582     | x         | x   | x   | Bobbin Case Lever Slide Stud Base Position Pin (2)                               |                                                                                                                                                                                                                        |
| 199                  | 544322     | x         | x   | x   | Hook Shaft (vertical) Bearing (upper) Set Screw                                  |                                                                                                                                                                                                                        |
| 200                  | 263476     | x         | x   | x   | Hook Post Oil Inlet Strainer                                                     |                                                                                                                                                                                                                        |
| 201                  | 545342     | x         | x   | x   | Hook Post Oil Inlet Strainer Screw                                               |                                                                                                                                                                                                                        |
| 202                  | 416136     | x         | x   | x   | Hook Post Oil Stop Screw                                                         |                                                                                                                                                                                                                        |
| 203                  | 544322     | x         | x   | x   | Hook Shaft (vertical) Bearing (lower) Set Screw                                  |                                                                                                                                                                                                                        |
| 204                  | 416215     | x         | x   | x   | Hook Oil Regulating Screw                                                        |                                                                                                                                                                                                                        |
| 205                  | 234426     | x         | x   | x   | Hook Oil Regulating Spring                                                       |                                                                                                                                                                                                                        |
| 206                  | 544303     | x         | x   | x   | Bobbin Case Lever Slide Stud Base Set Screw (2)                                  |                                                                                                                                                                                                                        |
| 207                  | 263482     | x         | x   | x   | Hook Washer                                                                      |                                                                                                                                                                                                                        |
| 208                  | 263826     | x         | x   | x   | Bobbin Case Lever                                                                |                                                                                                                                                                                                                        |
| 209                  | 416478     | x         | x   | x   | Hook Shaft (vertical) Screw                                                      |                                                                                                                                                                                                                        |
| 210                  | 203478     | x         | x   | x   | Bobbin Case Lever Slide Stud                                                     |                                                                                                                                                                                                                        |
| 211                  | 263421     | x         | x   | x   | Bobbin Case Lever Slide Stud Base (adjustable)                                   |                                                                                                                                                                                                                        |
| 212                  | 263480     | x         | x   | x   | Hook Shaft (vertical) Bearing (upper) Cpl.                                       | 263561                                                                                                                                                                                                                 |
| 213                  | 263561     | x         | x   | x   | Hook Shaft (vertical) Bearing (upper) Oil Wick                                   |                                                                                                                                                                                                                        |
| 214                  | 416169     | x         | x   | x   | Hook Shaft (vertical)                                                            |                                                                                                                                                                                                                        |
| 215                  | 263593     | x         | x   | x   | Hook Shaft (vertical) Oil Packing (wick)                                         |                                                                                                                                                                                                                        |
| 216                  | 416413     | x         | x   | x   | Hook Shaft (vertical) Oil Packing (wick) Spring                                  |                                                                                                                                                                                                                        |
| 217                  | 416410     | x         | x   | x   | Hook Shaft (vertical) Sleeve (center) Cpl.                                       | 416280                                                                                                                                                                                                                 |
| 218                  | 416280     | x         | x   | x   | Hook Shaft (vertical) Sleeve (center) Set Screw                                  |                                                                                                                                                                                                                        |
| 219                  | 416466     | x         | x   | x   | Hook Driving Pinion Cpl.                                                         | Two 416277                                                                                                                                                                                                             |
| 220                  | 416277     | x         | x   | x   | Hook Driving Pinion Set Screw (2)                                                |                                                                                                                                                                                                                        |
| 221                  | 263479     | x         | x   | x   | Hook Shaft (vertical) Bearing (lower)                                            |                                                                                                                                                                                                                        |
| 222                  | 263481     | x         | x   | x   | Hook Shaft (vertical) Thrust Washer                                              |                                                                                                                                                                                                                        |
| 223                  | 416170     | x         | x   | x   | Hook Shaft (vertical) Thrust Washer Screw                                        |                                                                                                                                                                                                                        |
| 224                  | 416309     | x         | x   | x   | Hook Post Screw (2)                                                              |                                                                                                                                                                                                                        |
| 225                  | 263592     | x         | x   | x   | Feed and Hook Post Screw Washer (fibre) (2)                                      |                                                                                                                                                                                                                        |
| 226                  | 416216     | x         | x   | x   | Hook Post Oil Hole Screw                                                         |                                                                                                                                                                                                                        |
| 227                  | 244746     | x         | x   | x   | Hook Post Oil Hole Screw Seal                                                    |                                                                                                                                                                                                                        |
| 228                  | 263440     | x         | x   | x   | Hook Post Adjusting Eccentric Stud Cpl.                                          | 263441                                                                                                                                                                                                                 |
| 229                  | 263441     | x         | x   | x   | Hook Post Adjusting Eccentric Stud Retaining Ring                                |                                                                                                                                                                                                                        |
| 230                  | 263846     | x         | x   | x   | Hook Post Slide                                                                  |                                                                                                                                                                                                                        |
| 231                  | 241677     | x         | x   | x   | Bobbin Case Cpl.                                                                 | 235769, 241676                                                                                                                                                                                                         |
| 232                  | 235769     | x         | x   | x   | Bobbin Case Base Cpl.                                                            | *202056, *203211, *203212, *203213, 203216                                                                                                                                                                             |
| 233                  | *202056    | x         | x   | x   | Bobbin Base Base Latch Pin                                                       |                                                                                                                                                                                                                        |
| 234                  | *203211    | x         | x   | x   | Bobbin Case Base Latch                                                           |                                                                                                                                                                                                                        |
| 235                  | *203212    | x         | x   | x   | Bobbin Case Base Latch Plunger                                                   |                                                                                                                                                                                                                        |
| 236                  | *203213    | x         | x   | x   | Bobbin Case Base Latch Spring                                                    |                                                                                                                                                                                                                        |
| 237                  | 203216     | x         | x   | x   | Bobbin Case Washer (cloth)                                                       |                                                                                                                                                                                                                        |
| 239                  | 241676     | x         | x   | x   | Bobbin Case Cap Cpl.                                                             | 200594, 200984, 235771, 241674, 241675, two 350405                                                                                                                                                                     |
| 240                  | 241674     | x         | x   | x   | Bobbin Case Oiling Felt                                                          |                                                                                                                                                                                                                        |

| Illustr.<br>Ref. No. | Part No.   | For Class |     |     | Name                                                                                | Components                                                                                |
|----------------------|------------|-----------|-----|-----|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
|                      |            | 120       | 130 | 132 |                                                                                     |                                                                                           |
| 241                  | 241675     | x         | x   | x   | Bobbin Case Oiling Felt Retainer                                                    |                                                                                           |
| 242                  | 350405     | x         | x   | x   | Bobbin Case Oiling Felt Retainer Screw (2)                                          |                                                                                           |
| 243                  | 235771     | x         | x   | x   | Bobbin Case Tension Spring                                                          |                                                                                           |
| 244                  | 200594-805 | x         | x   | x   | Bobbin Case Tension Spring Screw                                                    |                                                                                           |
| 245                  | 200984-803 | x         | x   | x   | Bobbin Case Tension Spring Regulating Screw                                         |                                                                                           |
| 246                  | 263463     | x         | x   | x   | Hook Cpl.                                                                           | 201253, two 201409, 201376,<br>241604, *263462, 263563                                    |
| 247                  | 201253-806 | x         | x   | x   | Hook Gib Screw                                                                      |                                                                                           |
| 248                  | 241604     | x         | x   | x   | Hook Gib                                                                            |                                                                                           |
| 249                  | 263462     | x         | x   | x   | Hook (sewing)                                                                       |                                                                                           |
| 250                  | 201376-803 | x         | x   | x   | Hook Gib Hinge Screw                                                                |                                                                                           |
| 251                  | 263563     | x         | x   | x   | Hook Needle Guard                                                                   |                                                                                           |
| 252                  | 201409-806 | x         | x   | x   | Hook Needle Guard Screw (2)                                                         |                                                                                           |
| 253                  | 233939     | x         | x   | x   | Bobbin                                                                              |                                                                                           |
| 254                  | 263403     | x         | x   | x   | Arm Cover (front)                                                                   |                                                                                           |
| 255                  | 416287     | x         | x   | x   | Arm Cover (front) Screw (2)                                                         |                                                                                           |
| 256                  | 204235     | x         | x   | x   | Arm Base Position and Arm Position Pin (4)                                          |                                                                                           |
| 257                  | 202005     | x         | x   | x   | Arm Base Screw and Arm Screw Washer (6)                                             |                                                                                           |
| 258                  | 416221     | x         | x   | x   | Arm Base and Arm Screw (6)                                                          |                                                                                           |
| 259                  | 263801     | x         | x   | x   | Feed Post Base Cover                                                                |                                                                                           |
| 260                  | 416453     | x         | x   | x   | Feed and Hook Post Base Cover Support (back)                                        |                                                                                           |
| 261                  | 416210     | x         | x   | x   | Feed and Hook Post Base Cover Support Screw (2)                                     |                                                                                           |
| 262                  | 416452     | x         | x   | x   | Feed and Hook Post Base Cover Support (front)                                       |                                                                                           |
| 263                  | 416255     | x         | x   | x   | Feed and Hook Post Base Cover Screw (2)                                             |                                                                                           |
| 264                  | 263802     | x         | x   | x   | Hook Post Base Cover                                                                |                                                                                           |
| 265                  | 263812     | x         | x   | x   | Feed and Hook Post Gasket (bottom)                                                  |                                                                                           |
| 266                  | 263830     | x         | x   | x   | Feed and Hook Post Cover (back)                                                     |                                                                                           |
| 267                  | 263832     | x         | x   | x   | Feed and Hook Post Cover Gasket (back or front) (2)                                 |                                                                                           |
| 268                  | 263845     | x         | x   | x   | Feed and Hook Post Cover (front)                                                    |                                                                                           |
| 269                  | 504110     | x         | x   | x   | Feed and Hook Post Cover (back or front) Screw (8)                                  |                                                                                           |
| 270                  | 416217     | x         | x   | x   | Feed and Hook Post Cover (back or front) Clamp<br>Screw (6)                         |                                                                                           |
| 271                  | 263415     | x         | x   | x   | Bed Cover (bottom) Gasket                                                           |                                                                                           |
| 272                  | 416365     | x         | x   | x   | Bed Cover (bottom) Cpl.                                                             | 263459, 267093, 416487                                                                    |
| 273                  | 263459     | x         | x   | x   | Feed Wheel Bevel Gear Driving Pinion Shaft<br>(lower) Needle Bearing Oil Seal       |                                                                                           |
| 274                  | 416487     | x         | x   | x   | Bed Cover (bottom) Screw Oil Plug                                                   |                                                                                           |
| 275                  | 267093     | x         | x   | x   | Feed Wheel Bevel Gear Driving Pinion Shaft<br>(lower) Needle Bearing                |                                                                                           |
| 276                  | 416226     | x         | x   | x   | Bed Cover (bottom) Screw (10)                                                       |                                                                                           |
| 277                  | 272154     | x         | x   | x   | Bed Cover (bottom) Screw Washer (fibre) (2)                                         |                                                                                           |
| 278                  | 416366     | x         | x   | x   | Feed Clutch Cpl.                                                                    | Six 68152, Six 131717,<br>Six 131718, 144261, 263423<br>263458, 416171, 263579,<br>263591 |
| 279                  | 263458     | x         | x   | x   | Feed Wheel Bevel Gear Driving Pinion Shaft (lower)                                  |                                                                                           |
| 280                  | 263591     | x         | x   | x   | Feed Clutch Thrust Washer                                                           |                                                                                           |
| 281                  | 144261     | x         | x   | x   | Feed Clutch (drive) Washer                                                          |                                                                                           |
| 282                  | 263579     | x         | x   | x   | Feed Clutch Sleeve                                                                  |                                                                                           |
| 283                  | 140409-830 | x         | x   | x   | Feed Clutch Sleeve Set Screw (2)                                                    |                                                                                           |
| 284                  | 416171     | x         | x   | x   | Feed Clutch (brake) with                                                            | Three 263574                                                                              |
| 285                  | 263574     | x         | x   | x   | Feed Clutch Wear Plate (6)                                                          |                                                                                           |
| 286                  | 263423     | x         | x   | x   | Feed Clutch (drive) with                                                            | Three 263574                                                                              |
| 287                  | 131718     | x         | x   | x   | Feed Clutch Roller Spring (6)                                                       |                                                                                           |
| 288                  | 68152      | x         | x   | x   | Feed Clutch Roller Plunger (6)                                                      |                                                                                           |
| 289                  | 131717     | x         | x   | x   | Feed Clutch Roller (6)                                                              |                                                                                           |
| 290                  | 416917     | x         | x   | x   | Feed Clutch (brake) Supporting Plate Screw (3)                                      |                                                                                           |
| 291                  | 1255-803   | x         | x   | x   | Feed Clutch (brake) Screw (3)                                                       |                                                                                           |
| 292                  | 263424     | x         | x   | x   | Feed Clutch (brake) Supporting Plate                                                |                                                                                           |
| 293                  | 263467     | x         | x   | x   | Hook and Feed Driving Shaft Bushing (front) with                                    | 272115                                                                                    |
| 294                  | 272115     | x         | x   | x   | Hook and Feed Driving Shaft Bushing (front)<br>Oil Packing (wick)                   |                                                                                           |
| 295                  | 416300     | x         | x   | x   | Hook and Feed Driving Shaft Bushing (front)<br>Set Screw                            |                                                                                           |
| 296                  | 416372     | x         | x   | x   | Feed Driving Flange Cpl.                                                            | 416264, 416266, 263567,<br>Two 416275, two 416172                                         |
| 297                  | 416172     | x         | x   | x   | Feed Driving Eccentric Friction Plate<br>Adjusting Screw (2)                        |                                                                                           |
| 298                  | 263567     | x         | x   | x   | Feed Driving Eccentric Friction Plate                                               |                                                                                           |
| 299                  | 416264     | x         | x   | x   | Feed Driving Flange Position Screw                                                  |                                                                                           |
| 300                  | 416266     | x         | x   | x   | Feed Driving Flange Set Screw                                                       |                                                                                           |
| 301                  | 416275     | x         | x   | x   | Feed Driving Eccentric Friction Plate<br>Adjusting Screw Set Screw (2)              |                                                                                           |
| 302                  | 263429     | x         | x   | x   | Feed Driving Eccentric Cpl.                                                         | 215057                                                                                    |
| 303                  | 215057     | x         | x   | x   | Feed Driving Eccentric Adjusting<br>Eccentric Pin                                   |                                                                                           |
| 304                  | 263430     | x         | x   | x   | Feed Driving Eccentric Adjusting<br>Eccentric                                       |                                                                                           |
| 305                  | 263435     | x         | x   | x   | Feed Driving Eccentric Adjusting<br>Eccentric Spring                                |                                                                                           |
| 306                  | 416371     | x         | x   | x   | Feed Driving Eccentric Adjusting<br>Eccentric Spring Adjusting Collar Cpl.          | Two 416282                                                                                |
| 307                  | 416282     | x         | x   | x   | Feed Driving Eccentric Adjusting<br>Eccentric Spring Adjusting Collar S t Screw (2) |                                                                                           |
| 308                  | 416383     | x         | x   | x   | Hook Driving Gear (spiral) Sleeve Cpl.                                              | 416274, 416313                                                                            |
| 309                  | 416313     | x         | x   | x   | Hook Driving Gear (spiral) Sleeve Position Screw                                    |                                                                                           |
| 310                  | 416274     | x         | x   | x   | Hook Driving Gear (spiral) Sleeve Position Screw                                    |                                                                                           |
| 311                  | 416382     | x         | x   | x   | Hook Driving Gear (spiral) Cpl.                                                     | Two 416205                                                                                |
| 312                  | 416205     | x         | x   | x   | Hook Driving Gear (spiral) Set Screw (2)                                            |                                                                                           |
| 313                  | 263471     | x         | x   | x   | Hook Driving Gear (spiral) Retaining Ring                                           |                                                                                           |
| 314                  | 276045     | x         | x   | x   | Hook and Feed Driving Shaft Bushing (back) with                                     | 276046                                                                                    |
| 315                  | 276046     | x         | x   | x   | Hook and Feed Driving Shaft Bushing (back)<br>Oil Packing (wick)                    |                                                                                           |
| 316                  | 416300     | x         | x   | x   | Hook and Feed Driving Shaft Bushing (back)<br>Set Screw                             |                                                                                           |
| 317                  | 416406     | x         | x   | x   | Stitch Length Indicator Cpl.                                                        | 416267                                                                                    |
| 318                  | 416267     | x         | x   | x   | Stitch Length Indicator Set Screw                                                   |                                                                                           |
| 319                  | 416381     | x         | x   | x   | Hook and Feed Driving Shaft Thrust and<br>Timing Collar Cpl.                        | 416274                                                                                    |
| 320                  | 416274     | x         | x   | x   | Hook and Feed Driving Shaft Thrust and<br>Timing Collar Set Screw                   |                                                                                           |
| 321                  | 416302     | x         | x   | x   | Hook and Feed Driving Shaft Connection<br>Set Screw                                 |                                                                                           |

# List of Parts 236U120/124/130/131 and 236

| Illustr.<br>Ref. No. | Part No.   | For Class |     |     |     | Name                                             | Components                                                                 |
|----------------------|------------|-----------|-----|-----|-----|--------------------------------------------------|----------------------------------------------------------------------------|
|                      |            | 120       | 124 | 130 | 131 |                                                  |                                                                            |
| 322                  | 263569     | x         | x   | x   | x   | Hook and Feed Driving Shaft Connection Belt      |                                                                            |
| 323                  | 263465     | x         | x   | x   | x   | Pulley Needle Bearing Sleeve                     |                                                                            |
| 324                  | 416380     | x         | x   | x   | x   | Hook and Feed Driving Shaft                      |                                                                            |
|                      |            |           |     |     |     | Hook and Feed Driving Shaft Connection Belt      |                                                                            |
|                      |            |           |     |     |     | Pulley Cpl.                                      | 214206, 228842, 416315, 416318                                             |
| 325                  | 228842     | x         | x   | x   | x   | Hook and Feed Driving Shaft Connection Belt      |                                                                            |
|                      |            |           |     |     |     | Pulley Needle Bearing                            |                                                                            |
| 326                  | 214206     | x         | x   | x   | x   | Hook and Feed Driving Shaft Connection Belt      |                                                                            |
|                      |            |           |     |     |     | Pulley Spring Flange                             |                                                                            |
| 327                  | 416315     | x         | x   | x   | x   | Hook and Feed Driving Shaft Connection Belt      |                                                                            |
|                      |            |           |     |     |     | Pulley Position Screw                            |                                                                            |
| 328                  | 416318     | x         | x   | x   | x   | Hook and Feed Driving Shaft Connection Belt      |                                                                            |
|                      |            |           |     |     |     | Pulley Set Screw                                 |                                                                            |
| 329                  | 416368     | x         | x   | x   | x   | Feed Driving Crank Cpl.                          | 416468                                                                     |
| 330                  | 416468     | x         | x   | x   | x   | Feed Driving Crank Pinch Screw                   |                                                                            |
| 331                  | 416328     | x         | x   | x   | x   | Feed Driving Crank Ball Screw Nut                |                                                                            |
| 332                  | 231836     | x         | x   | x   | x   | Feed Driving Crank Thrust Washer                 |                                                                            |
| 333                  | 416367     | x         | x   | x   | x   | Feed Driving Connection Cpl.                     | Four 416259                                                                |
| 334                  | 416259     | x         | x   | x   | x   | Feed Driving Connection Cap Screw (4)            |                                                                            |
| 335                  | 416214     | x         | x   | x   | x   | Feed Driving Crank Ball Screw                    |                                                                            |
| 336                  | 263427     | x         | x   | x   | x   | Feed Driving Connection Tension Spring           |                                                                            |
| 337                  | 416369     | x         | x   | x   | x   | Feed Driving Eccentric Adjusting Eccentric       |                                                                            |
|                      |            |           |     |     |     | Latch Cpl.                                       | 416268                                                                     |
| 338                  | 416268     | x         | x   | x   | x   | Feed Driving Eccentric Adjusting Eccentric       |                                                                            |
|                      |            |           |     |     |     | Latch Set Screw                                  |                                                                            |
| 339                  | 416291     | x         | x   | x   | x   | Feed Driving Eccentric Adjusting Eccentric       |                                                                            |
|                      |            |           |     |     |     | Latch Hinge Pin Position Screw                   |                                                                            |
| 340                  | 263432     | x         | x   | x   | x   | Feed Driving Eccentric Adjusting Eccentric       |                                                                            |
|                      |            |           |     |     |     | Latch Hinge Pin                                  |                                                                            |
| 341                  | 416370     | x         | x   | x   | x   | Feed Driving Eccentric Adjusting Eccentric       |                                                                            |
|                      |            |           |     |     |     | Latch Operating Lever Cpl.                       | 416282                                                                     |
| 342                  | 416282     | x         | x   | x   | x   | Feed Driving Eccentric Adjusting Eccentric       |                                                                            |
|                      |            |           |     |     |     | Latch Operating Lever Set Screw                  |                                                                            |
| 343                  | 263434     | x         | x   | x   | x   | Feed Driving Eccentric Adjusting Eccentric       |                                                                            |
|                      |            |           |     |     |     | Latch Operating Lever Spring                     |                                                                            |
| 344                  | 416397     | x         | x   | x   | x   | Roller Presser Driving Belt (lower) Driving      |                                                                            |
|                      |            |           |     |     |     | Belt Pulley Cpl.                                 | Two 416300                                                                 |
| 345                  | 416300     | x         | x   | x   | x   | Roller Presser Driving Belt (lower) Driving      |                                                                            |
|                      |            |           |     |     |     | Belt Pulley Set Screw (2)                        |                                                                            |
| 346                  | 263506     | x         | x   | x   | x   | Roller Presser Driving Belt (lower)              |                                                                            |
| 347                  | 416396     | x         | x   | x   | x   | Roller Presser Driving Belt (lower) Driven       |                                                                            |
|                      |            |           |     |     |     | Pulley Cpl.                                      | Two 416284                                                                 |
| 348                  | 416284     | x         | x   | x   | x   | Roller Presser Driving Belt (lower) Driven       |                                                                            |
|                      |            |           |     |     |     | Pulley Set Screw (2)                             |                                                                            |
| 349                  | 416400     | x         | x   | x   | x   | Roller Presser Driving Belt (lower) Idler        |                                                                            |
|                      |            |           |     |     |     | Pulley and Arm Cpl.                              | 416299, 416398, 416399                                                     |
| 350                  | 263512     | x         | x   | x   | x   | Roller Presser Driving Belt (lower) Idler        |                                                                            |
|                      |            |           |     |     |     | Pulley Arm Spring                                |                                                                            |
| 351                  | 416399     | x         | x   | x   | x   | Roller Presser Driving Belt (lower) Idler        |                                                                            |
|                      |            |           |     |     |     | Pulley Arm                                       |                                                                            |
| 352                  | 416398     | x         | x   | x   | x   | Roller Presser Driving Belt (lower) Idler        |                                                                            |
|                      |            |           |     |     |     | Pulley Cpl.                                      | 263509, 263513                                                             |
| 353                  | 263509     | x         | x   | x   | x   | Roller Presser Driving Belt (lower) Idler Pulley |                                                                            |
| 354                  | 263513     | x         | x   | x   | x   | Roller Presser Driving Belt (lower) Idler        |                                                                            |
|                      |            |           |     |     |     | Pulley Needle Bearing                            |                                                                            |
| 355                  | 416299     | x         | x   | x   | x   | Roller Presser Driving Belt (lower) Idler        |                                                                            |
|                      |            |           |     |     |     | Pulley Hinge Screw                               |                                                                            |
| 356                  | 416204     | x         | x   | x   | x   | Roller Presser Driving Belt (lower) Idler        |                                                                            |
|                      |            |           |     |     |     | Pulley Arm Hinge Screw                           |                                                                            |
| 357                  | 263417     | x         | x   | x   | x   | Bed Leg (3)                                      |                                                                            |
| 401                  | 416451     | x         |     |     |     | Arm Top Cover                                    |                                                                            |
| 402                  | 263590     | x         |     |     |     | Arm Top Cover Oil Tube Cpl. (2)                  | Two 170168                                                                 |
| 403                  | 170168     | x         |     |     |     | Arm Top Cover Oil Tube Metering Insert (2)       |                                                                            |
| 404                  | 263784     | x         |     |     |     | Knife Driving Mechanism Guard                    |                                                                            |
| 405                  | 263781     | x         |     |     |     | Knife Driving Shaft Driving Gear Lubrication     |                                                                            |
|                      |            |           |     |     |     | Reservoir Cover                                  |                                                                            |
| 406                  | 416238     | x         |     |     |     | Knife Driving Shaft Driving Gear Lubrication     |                                                                            |
|                      |            |           |     |     |     | Reservoir Cover Screw (2)                        |                                                                            |
| 407                  | 263782     | x         |     |     |     | Arm Shaft Bushing (front) with                   | 203100                                                                     |
| 408                  | 416450     | x         |     |     |     | Knife Driving Shaft Driving Gear Cpl.            | Two 416277                                                                 |
| 409                  | 416277     | x         |     |     |     | Knife Driving Shaft Driving Gear Set Screw (2)   |                                                                            |
| 410                  | 263407     | x         |     |     |     | Arm Shaft Bushing (center) with                  | 203100                                                                     |
| 411                  | 203100     | x         |     |     |     | Arm Shaft Bushing (center) Oil Packing (wick)    |                                                                            |
| 412                  | 416173     | x         |     |     |     | Arm Shaft Bushing (center) Set Screw             |                                                                            |
| 413                  | 416273     | x         | x   |     | x   | Knife Driving Eccentric Position Screw           |                                                                            |
| 414                  | 416306     | x         | x   | x   | x   | Knife Driving Eccentric Set Screw                |                                                                            |
| 415                  | 263745     | x         |     | x   | x   | Knife Driving Connection Cpl.                    | Two 416250, 416445, 263746, 263747, 263748, 416447, 416485, 416273, 416306 |
| 416                  | 416447     | x         |     |     | x   | Knife Driving Eccentric Cpl.                     |                                                                            |
| 417                  | 263747     | x         |     |     | x   | Knife Driving Connection Bearing (upper) (large) |                                                                            |
| 418                  | 416250     | x         |     |     | x   | Knife Driving Connection Guide Plate Screw (2)   |                                                                            |
| 419                  | 263748     | x         |     |     | x   | Knife Driving Connection Guide Plate             |                                                                            |
| 420                  | 416445     | x         |     |     | x   | Knife Driving Connection                         |                                                                            |
| 421                  | 263746     | x         |     |     | x   | Knife Driving Connection Bearing (lower) (small) |                                                                            |
| 422                  | 416485     | x         |     |     | x   | Knife Driving Connection Hinge Screw             |                                                                            |
| 423                  | 416212     | x         |     |     | x   | Knife Driving Connection Hinge Screw Nut         |                                                                            |
| 424                  | 263857     | x         |     | x   | x   | Threat Plate Cpl.                                | Two 141584, 263851, 263856                                                 |
| 425                  | 263856     | x         |     | x   | x   | Threat Plate Needle Plate                        |                                                                            |
| 426                  | 263851     | x         |     | x   | x   | Threat Plate Body                                |                                                                            |
| 427                  | 141584-819 | x         |     | x   | x   | Threat Plate Needle Plate Screw (2)              |                                                                            |
| 429                  | 416448     | x         |     |     | x   | Thread Lubricator and Edge Guide Bracket         |                                                                            |
|                      |            |           |     |     |     | Mounting Plate                                   |                                                                            |
| 430                  | 416174     | x         |     |     | x   | Edge Guide Bracket Screw (2)                     |                                                                            |
| 431                  | 263734     | x         |     |     | x   | Edge Guide Rod Spring Plate                      |                                                                            |
| 432                  | 416252     | x         |     |     | x   | Edge Guide Rod Spring Plate Screw                |                                                                            |
| 433                  | 416440     | x         |     |     | x   | Edge Guide Bracket                               |                                                                            |
| 434                  | 416333     | x         |     |     | x   | Edge Guide Rod Plunger Nut                       |                                                                            |
| 435                  | 263729     | x         |     |     | x   | Edge Guide Position Plate                        |                                                                            |
| 436                  | 416252     | x         |     |     | x   | Edge Guide Position Plate Screw (2)              |                                                                            |



# U132 (Form U3482 Part No. 409843-002)

| Illustr.<br>Ref. No. | Part No.   | For Class |            |            | Name                                                                                        | Components                                                                                         |
|----------------------|------------|-----------|------------|------------|---------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|
|                      |            | 120       | 124<br>130 | 131<br>132 |                                                                                             |                                                                                                    |
| 437                  | 416294     | x         |            | x          | Edge Guide Rod Lifting Screw                                                                |                                                                                                    |
| 438                  | 263731     | x         |            | x          | Edge Guide Rod Plunger                                                                      |                                                                                                    |
| 439                  | 263732     | x         |            | x          | Edge Guide Rod Plunger Spring                                                               |                                                                                                    |
| 440                  | 263733     | x         |            | x          | Edge Guide Rod Spring                                                                       |                                                                                                    |
| 441                  | 416441     | x         |            | x          | Edge Guide Rod                                                                              |                                                                                                    |
| 442                  | 263756     | x         |            | x          | Edge Guide                                                                                  |                                                                                                    |
| 443                  | 416246     | x         |            | x          | Edge Guide Screw                                                                            |                                                                                                    |
| 444                  | 263777     | x         |            |            | Knife Driving Shaft Cpl.                                                                    | 223847                                                                                             |
| 445                  | 223847     | x         |            |            | Knife Driving Shaft Oil Packing (wick)                                                      |                                                                                                    |
| 446                  | 250405     | x         |            |            | Knife Driving Shaft Thrust Washer                                                           |                                                                                                    |
| 447                  | 416272     | x         | x          | x          | Knife Driving Shaft Bushing Set Screw                                                       |                                                                                                    |
| 448                  | 263631     | x         | x          | x          | Knife Driving Shaft Bushing                                                                 |                                                                                                    |
| 449                  | 263626     | x         | x          | x          | Knife Driving Eccentric Thrust Washer                                                       |                                                                                                    |
| 450                  | 416230     | x         | x          | x          | Knife Driving Shaft Bracket Screw (2)                                                       |                                                                                                    |
| 451                  | 232154     | x         | x          | x          | Knife Driving Shaft Bracket Position Pin (2)                                                |                                                                                                    |
| 452                  | 263751     | x         |            | x          | Knife Driving Shaft Bracket                                                                 |                                                                                                    |
| 453                  | 263647     | x         | x          | x          | Knife Driving Shaft Oil Tube Packing (wick)                                                 |                                                                                                    |
| 454                  | 263646     | x         | x          | x          | Knife Driving Shaft Bracket Oil Tube                                                        |                                                                                                    |
| 455                  | 263741     | x         |            | x          | Knife Driving Bell Crank Bracket                                                            |                                                                                                    |
| 456                  | 416175     | x         |            | x          | Knife Driving Bell Crank Bracket Screw (2)                                                  |                                                                                                    |
| 457                  | 263753     | x         |            | x          | Knife Driving Bell Crank Shaft Retaining Ring                                               |                                                                                                    |
| 458                  | 263742     | x         |            | x          | Knife Driving Bell Crank Shaft                                                              |                                                                                                    |
| 459                  | 416442     | x         |            | x          | Knife Driving Arm Cpl.                                                                      | 416229                                                                                             |
| 460                  | 416229     | x         |            | x          | Knife Driving Arm Pinch Screw                                                               |                                                                                                    |
| 461                  | 416444     | x         |            | x          | Knife Driving Bell Crank                                                                    |                                                                                                    |
| 462                  | 416467     | x         |            | x          | Knife Driving Bell Crank Shaft Collar Cpl.                                                  | Two 416279                                                                                         |
| 463                  | 416279     | x         |            | x          | Knife Driving Bell Crank Shaft Collar Set Screw (2)                                         |                                                                                                    |
| 464                  | 416443     | x         |            | x          | Knife Driving Arm Locking Plunger                                                           |                                                                                                    |
| 465                  | 416484     | x         |            | x          | Knife Driving Arm Locking Plunger Position Screw                                            |                                                                                                    |
| 466                  | 263738     | x         |            | x          | Knife Driving Arm Locking Plunger Spring                                                    |                                                                                                    |
| 467                  | 416298     | x         |            | x          | Knife Driving Arm Unlocking Lever Hinge Screw                                               |                                                                                                    |
| 468                  | 249171     | x         |            | x          | Knife Driving Arm Unlocking Lever                                                           |                                                                                                    |
| 469                  | 249162     | x         |            | x          | Knife Adjusting Plate                                                                       |                                                                                                    |
| 470                  | 416316     | x         |            | x          | Knife Adjusting Plate Screw                                                                 |                                                                                                    |
| 471                  | 249164     | x         |            | x          | Knife Bracket Arm                                                                           |                                                                                                    |
| 472                  | 416234     | x         |            | x          | Knife Bracket Arm Screw                                                                     |                                                                                                    |
| 473                  | 416231     | x         |            | x          | Knife Driving Arm Retainer and Knife Guard Screw (2)                                        |                                                                                                    |
| 474                  | 263750     | x         |            | x          | Knife Guard                                                                                 |                                                                                                    |
| 475                  | 263739     | x         |            | x          | Knife Driving Arm Retainer                                                                  |                                                                                                    |
| 476                  | 263735     | x         |            | x          | Knife                                                                                       |                                                                                                    |
| 477                  | 416357     | x         |            | x          | Knife Bracket                                                                               |                                                                                                    |
| 478                  | 350625-806 | x         |            | x          | Knife Screw                                                                                 |                                                                                                    |
| 479                  | 249165     | x         |            | x          | Knife Bracket Hinge Pin                                                                     |                                                                                                    |
| 480                  | 416304     | x         |            | x          | Knife Bracket Adjusting Screw                                                               |                                                                                                    |
| 481                  | 202101     | x         |            | x          | Knife Bracket Adjusting Screw                                                               |                                                                                                    |
| 482                  | 249166     | x         |            | x          | Knife Bracket Spring                                                                        |                                                                                                    |
| 483                  | 416327     | x         |            | x          | Knife Bracket Adjusting Screw Nut                                                           |                                                                                                    |
| 500                  | 263639     |           | x          | x          | Motor and Belt Guard                                                                        |                                                                                                    |
| 501                  | 263640     |           | x          | x          | Arm Shaft Bushing (front) with                                                              | 203100                                                                                             |
| 502                  | 263636     |           | x          | x          | Motor Terminal Box Lead Wire Cover Plate                                                    |                                                                                                    |
| 503                  | 416427     |           | x          | x          | Motor Pulley (double grooved) for "V" Belt, 1-13/32 and 1-33/64 in. diam. Belt Grooves with | Two 416268                                                                                         |
| 504                  | 416268     |           | x          | x          | Motor Pulley Set Screw (2)                                                                  |                                                                                                    |
| 505                  | 416422     |           | x          | x          | Knife Driving Belt Idler Pulley Adjusting Stud                                              |                                                                                                    |
| 506                  | 416269     |           | x          | x          | Knife Driving Belt Idler Pulley Adjusting Stud Set Screw                                    |                                                                                                    |
| 507                  | 416398     |           | x          | x          | Knife Driving Belt Idler Pulley Cpl.                                                        | *263509, 263513                                                                                    |
| 508                  | 263509     |           | x          | x          | Knife Driving Belt Idler Pulley                                                             |                                                                                                    |
| 509                  | 263513     |           | x          | x          | Knife Driving Belt Idler Pulley Needle Bearing                                              |                                                                                                    |
| 510                  | 416299     |           | x          | x          | Knife Driving Shaft Belt Pulley Hinge Screw                                                 |                                                                                                    |
| 511                  | 416429     |           | x          | x          | Knife Driving Shaft Belt Pulley with                                                        | Two 416268                                                                                         |
| 512                  | 416268     |           | x          | x          | Knife Driving Shaft Belt Pulley Set Screw (2)                                               |                                                                                                    |
| 513                  | 263628     |           | x          | x          | Knife Driving Shaft with                                                                    | 222583                                                                                             |
| 514                  | 222583     |           | x          | x          | Knife Driving Shaft Oil Packing (wick) (in shaft)                                           |                                                                                                    |
| 515                  | 263620     |           | x          | x          | Knife Driving Belt                                                                          |                                                                                                    |
| 516                  | 263648     |           | x          | x          | Arm Cover (front) (motor vent)                                                              |                                                                                                    |
| 517                  | 145-819    |           | x          | x          | Motor Terminal Block Screw (furnished with motor)                                           |                                                                                                    |
| 518                  | 416270     |           | x          | x          | Motor Set Screw (2)                                                                         |                                                                                                    |
| 520                  | 416428     |           | x          |            | Roller Presser and Bar Cpl.                                                                 | Two 416249, 202558, 416343, 202559, 416351, 416350, 416394, 416243, 416176 416177, 416392          |
| 521                  | 416176     |           | x          |            | Roller Presser Arm Cpl.                                                                     | 1528, 201699, twenty-eight 206417, 350104                                                          |
| 522                  | 416177     |           | x          |            | Roller Presser Cpl.                                                                         | Two 545318, 249019, 249092, 416161, 263461, 416379, 416178, 263829, 416162, 416461, 263849, 416274 |
| 523                  | 416465     |           | x          |            | Feed Post Cpl.                                                                              | Three 416290, sixty 206417, 416373, 416374, 416375, 263605                                         |
| 524                  | 416178     |           | x          |            | Feed Wheel Cpl.                                                                             |                                                                                                    |
| 525                  | 263605     |           | x          |            | Feed Wheel                                                                                  |                                                                                                    |
| 526                  | 263873     |           | x          |            | Throat Plate Cpl.                                                                           | Two 416180, 263871, 416179                                                                         |
| 527                  | 416179     |           | x          |            | Throat Plate Knife Cutting Plate                                                            |                                                                                                    |
| 528                  | 263871     |           | x          |            | Throat Plate Body                                                                           |                                                                                                    |
| 529                  | 416180     |           | x          |            | Throat Plate Knife Cutting Plate Screw (2)                                                  |                                                                                                    |
| 530                  | 416181     |           | x          |            | Knife Bar Driving Connection Cpl.                                                           | 222013, 416416, 263611, 263627, 416423, 416424, 508378                                             |
| 531                  | 508378     |           | x          |            | Knife Driving Connection                                                                    |                                                                                                    |
| 532                  | 416423     |           | x          |            | Knife Driving Connection Hinge Pin Cpl.                                                     | 272115                                                                                             |
| 533                  | 272115     |           | x          |            | Knife Driving Connection Hinge Pin Oiling Wick                                              |                                                                                                    |
| 534                  | 416424     |           | x          |            | Knife Driving Connection Plunger Cpl.                                                       | 416293                                                                                             |
| 535                  | 416293     |           | x          |            | Knife Driving Connection Plunger Screw                                                      |                                                                                                    |
| 536                  | 222013     |           | x          |            | Knife Driving Connection Plunger Spring                                                     |                                                                                                    |
| 537                  | 263627     |           | x          |            | Knife Driving Link Cpl.                                                                     | 416281                                                                                             |
| 538                  | 416281     |           | x          |            | Knife Driving Connection Hinge Pin Position Screw                                           |                                                                                                    |

| Illustr.<br>Ref. No. | Part No.   | For Class |     |     | Name                                                                                                   | Components                                                                                                                                                                   |
|----------------------|------------|-----------|-----|-----|--------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                      |            | 124       | 131 | 132 |                                                                                                        |                                                                                                                                                                              |
| 539                  | 416416     |           | x   |     | Knife Bar Driving Connection Cpl.                                                                      | 416240, 416235, 416276                                                                                                                                                       |
| 540                  | 416240     |           | x   |     | Knife Bar Driving Link Hinge Stud Pinch Screw                                                          |                                                                                                                                                                              |
| 541                  | 416235     |           | x   |     | Knife Bar Driving Connection Hinge Screw                                                               |                                                                                                                                                                              |
| 542                  | 416276     |           | x   |     | Knife Bar Driving Connection Set Screw                                                                 |                                                                                                                                                                              |
| 543                  | 263611     |           | x   |     | Knife Bar Driving Link Hinge Stud                                                                      |                                                                                                                                                                              |
| 544                  | 416421     |           | x   |     | Knife Control lever Cpl.                                                                               | 545307, 40058, two 416233,<br>416319, two 416331, two<br>206482, 416419, 416420,<br>263618, 350109, 416418                                                                   |
| 545                  | 416319     |           | x   |     | Knife Control Lever Position Spring Adjusting<br>Plate Screw                                           |                                                                                                                                                                              |
| 546                  | 206482     |           | x   |     | Knife Control Lever Position Spring Adjusting<br>Plate Screw Washer                                    |                                                                                                                                                                              |
| 547                  | 263614     |           | x   |     | Knife Control Lever Hinge Stud                                                                         |                                                                                                                                                                              |
| 548                  | 263618     |           | x   |     | Knife Control Lever Position Spring Adjusting<br>Plate                                                 |                                                                                                                                                                              |
| 549                  | 416468     |           | x   |     | Knife Control Lever Cpl.                                                                               | 232348                                                                                                                                                                       |
| 550                  | 232348     |           | x   |     | Knife Control Lever Position Spring Adjusting<br>Plate Pin                                             |                                                                                                                                                                              |
| 551                  | 206482     |           | x   |     | Knife Control Lever Latch Spring Screw Washer                                                          | 416261                                                                                                                                                                       |
| 552                  | 40058      |           | x   |     | Knife Control Lever Latch Spring                                                                       |                                                                                                                                                                              |
| 553                  | 350109-803 |           | x   |     | Knife Control Lever Latch Hinge Screw                                                                  | 416325, 416482                                                                                                                                                               |
| 554                  | 416419     |           | x   |     | Knife Control Lever Latch Cpl.                                                                         |                                                                                                                                                                              |
| 555                  | 416261     |           | x   |     | Knife Control Lever Latch Spring Stop Screw                                                            | 416285                                                                                                                                                                       |
| 556                  | 416420     |           | x   |     | Knife Control Lever Plate Cpl.                                                                         |                                                                                                                                                                              |
| 557                  | 416482     |           | x   |     | Knife Control Lever Latch Adjusting Screw                                                              | 416273, 416306                                                                                                                                                               |
| 558                  | 416325     |           | x   |     | Knife Control Lever Latch Adjusting Screw Nut                                                          |                                                                                                                                                                              |
| 559                  | 416233     |           | x   |     | Knife Control Lever Plate Screw (2)                                                                    | Two 416224, 416242, 416288,<br>416242, 202603, 416189,<br>204361, 204365, 416188,<br>416185, 416353, 416354,<br>416355, 416415, 263610,<br>416417, 416184, 267263,<br>416471 |
| 560                  | 416331     |           | x   |     | Knife Control Lever Plate Screw Nut (2)                                                                |                                                                                                                                                                              |
| 561                  | 545307     |           | x   |     | Knife Control Lever Latch Spring Screw                                                                 | 416225, 416324                                                                                                                                                               |
| 562                  | 416240     |           | x   |     | Knife Control Lever Position Spring Screw                                                              |                                                                                                                                                                              |
| 563                  | 202603     |           | x   |     | Knife Control Lever Position Spring Screw Washer                                                       | Two 200126, 416426                                                                                                                                                           |
| 564                  | 263617     |           | x   |     | Knife Control Lever Position Spring                                                                    |                                                                                                                                                                              |
| 565                  | 416425     |           | x   |     | Knife Driving Shaft Bracket Cpl.                                                                       | 416228, 416320                                                                                                                                                               |
| 566                  | 416285     |           | x   |     | Knife Control Lever Hinge Stud Set Screw                                                               |                                                                                                                                                                              |
| 567                  | 416182     |           | x   |     | Knife Driving Eccentric Cpl.                                                                           | 416352, 241626<br>36737, 416237, 416280,<br>204389                                                                                                                           |
| 568                  | 416306     |           | x   |     | Knife Driving Eccentric Set Screw                                                                      |                                                                                                                                                                              |
| 569                  | 416273     |           | x   |     | Knife Driving Eccentric Position Screw                                                                 | 416209, 416312                                                                                                                                                               |
| 570                  | 416183     |           | x   |     | Bracket (underedge) Cpl.                                                                               |                                                                                                                                                                              |
| 571                  | 267263     |           | x   |     | Knife Bar Position Guide Oiling Wick                                                                   | 416225, 416324                                                                                                                                                               |
| 572                  | 416224     |           | x   |     | Knife Bar Position Guide Screw (2)                                                                     |                                                                                                                                                                              |
| 573                  | 416417     |           | x   |     | Knife Bar Position Guide Cpl.                                                                          | Two 200126, 416426                                                                                                                                                           |
| 574                  | 416324     |           | x   |     | Knife Bar Position Guide Pinch Screw Nut                                                               |                                                                                                                                                                              |
| 575                  | 416225     |           | x   |     | Knife Bar Position Guide Pinch Screw                                                                   | 416228, 416320                                                                                                                                                               |
| 576                  | 416242     |           | x   |     | Knife Holder Screw                                                                                     |                                                                                                                                                                              |
| 577                  | 202603     |           | x   |     | Knife Holder Screw Washer                                                                              | 416228, 416320                                                                                                                                                               |
| 578                  | 416184     |           | x   |     | Knife Holder Cpl.                                                                                      |                                                                                                                                                                              |
| 579                  | 416426     |           | x   |     | Knife Holder                                                                                           | 416228, 416320                                                                                                                                                               |
| 580                  | 200126-806 |           | x   |     | Knife Screw (2)                                                                                        |                                                                                                                                                                              |
| 581                  | 416415     |           | x   |     | Knife Bar                                                                                              | 416186, 416187, 416310,<br>204411, 416356, three 248896                                                                                                                      |
| 582                  | 248929     |           | x   |     | Knife                                                                                                  |                                                                                                                                                                              |
| 583                  | 416185     |           | x   |     | Bracket (underedge) Cpl.                                                                               | 416228, 416320                                                                                                                                                               |
| 584                  | 248896     |           | x   |     | Knife Bar Bushing (2)                                                                                  |                                                                                                                                                                              |
| 585                  | 416186     |           | x   |     | Knife Bar Bushing Screw                                                                                | 416228, 416320                                                                                                                                                               |
| 586                  | 416356     |           | x   |     | Bracket (underedge)                                                                                    |                                                                                                                                                                              |
| 587                  | 416481     |           | x   |     | Bracket (underedge) Screw (2)                                                                          | 416228, 416320                                                                                                                                                               |
| 588                  | 416310     |           | x   |     | Guide Finger Clamp Bar Bushing Set Screw                                                               |                                                                                                                                                                              |
| 589                  | 416187     |           | x   |     | Knife Bar Sleeve Set Screw Cpl.                                                                        | 416228, 416320                                                                                                                                                               |
| 590                  | 416228     |           | x   |     | Knife Bar Sleeve Set Screw                                                                             |                                                                                                                                                                              |
| 591                  | 416320     |           | x   |     | Knife Bar Sleeve Set Screw Nut                                                                         | 416228, 416320                                                                                                                                                               |
| 592                  | 204411     |           | x   |     | Knife Bar Sleeve                                                                                       |                                                                                                                                                                              |
| 593                  | 248896     |           | x   |     | Guide Finger Clamp Bar Bushing                                                                         | 416228, 416320                                                                                                                                                               |
| 594                  | 204365     |           | x   |     | Guide Finger Clamp Bar Spring                                                                          |                                                                                                                                                                              |
| 595                  | 416188     |           | x   |     | Guide Finger Clamp Bar Position Guide Cpl.                                                             | 416352, 241626<br>36737, 416237, 416280,<br>204389                                                                                                                           |
| 596                  | 416352     |           | x   |     | Guide Finger Clamp Bar Position Guide Cpl.                                                             |                                                                                                                                                                              |
| 597                  | 36737      |           | x   |     | Guide Finger Disengaging Lever Friction Ball                                                           | 416209, 416312                                                                                                                                                               |
| 598                  | 204389     |           | x   |     | Guide Finger Disengaging Lever Friction Ball<br>Spring                                                 |                                                                                                                                                                              |
| 599                  | 416280     |           | x   |     | Guide Finger Clamp Bar Position Guide Set Screw                                                        | 416209, 416312                                                                                                                                                               |
| 600                  | 416237     |           | x   |     | Guide Finger Clamp Bar Position Guide Pinch Screw                                                      |                                                                                                                                                                              |
| 601                  | 241626     |           | x   |     | Guide Finger Disengaging Lever                                                                         | 416209, 416312                                                                                                                                                               |
| 602                  | 416354     |           | x   |     | Guide Finger Clamp Bar                                                                                 |                                                                                                                                                                              |
| 603                  | 416353     |           | x   |     | Guide Finger Bracket Cpl.                                                                              | 416209, 416312                                                                                                                                                               |
| 604                  | 416209     |           | x   |     | Guide Finger Clamp Bar Stop Adjusting Screw<br>Thumb Nut (2)                                           |                                                                                                                                                                              |
| 605                  | 416312     |           | x   |     | Guide Finger Clamp Bar Stop Adjusting Screw (2)                                                        | 416209, 416312                                                                                                                                                               |
| 606                  | 416471     |           | x   |     | Guide Finger Bracket Screw                                                                             |                                                                                                                                                                              |
| 607                  | 416355     |           | x   |     | Guide Finger Clamp Bar Position Guide Slide Cpl.                                                       | 204230, 416295                                                                                                                                                               |
| 608                  | 204361     |           | x   |     | Guide Finger Clamp Bar Latch                                                                           |                                                                                                                                                                              |
| 609                  | 416189     |           | x   |     | Guide Finger Clamp Bar Latch Spring Cpl.                                                               | 204230, 416295                                                                                                                                                               |
| 610                  | 204230     |           | x   |     | Guide Finger Clamp Bar Latch Spring                                                                    |                                                                                                                                                                              |
| 611                  | 416295     |           | x   |     | Guide Finger Clamp Bar Latch Hinge Screw                                                               | 204230, 416295                                                                                                                                                               |
| 612                  | 416288     |           | x   |     | Guide Finger Clamp Bar Position Guide Slide Screw                                                      |                                                                                                                                                                              |
| 613                  | 416296     |           | x   |     | Guide Finger Screw                                                                                     | 204230, 416295                                                                                                                                                               |
| 614                  | 248878     |           | x   |     | Guide Finger                                                                                           |                                                                                                                                                                              |
| 615                  | 248879     |           | x   |     | Guide Finger with projection to guard Knife<br>(furnished in place of 248878 if specified on<br>order) | 204230, 416295                                                                                                                                                               |
| 616                  | 276046     |           | x   |     | Knife Driving Shaft Oil Wick (in arm)                                                                  |                                                                                                                                                                              |
| 630                  | 263677     |           |     | x   | Knife Driving Lever Guard                                                                              | 204230, 416295                                                                                                                                                               |
| 631                  | 416316     |           |     | x   | Knife Driving Lever Guard Screw (2)                                                                    |                                                                                                                                                                              |

| Illustr.<br>Ref. No. | Part No. | For Class |     |     | Name                                                                   | Components                                                                                                                                                                                                                                     |
|----------------------|----------|-----------|-----|-----|------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                      |          | 120       | 124 | 131 |                                                                        |                                                                                                                                                                                                                                                |
| 632                  | 203411   |           |     | x   | Knife Driving Lever Guard Screw Washer (2)                             |                                                                                                                                                                                                                                                |
| 635                  | 416472   |           |     | x   | Feed Post Base Cover Screw (2)                                         |                                                                                                                                                                                                                                                |
| 638                  | 263853   |           |     | x   | Throat Plate Cpl.                                                      | Two 141584, 263851, 263852                                                                                                                                                                                                                     |
| 639                  | 263852   |           |     | x   | Throat Plate Needle Plate                                              |                                                                                                                                                                                                                                                |
| 640                  | 263851   |           |     | x   | Throat Plate Body                                                      |                                                                                                                                                                                                                                                |
| 642                  | 416439   |           |     | x   | Knife Guard Holder Cpl.                                                | 416257, 416322, 225837,<br>263681, 416437, 416438,<br>263684                                                                                                                                                                                   |
| 643                  | 416322   |           |     | x   | Knife Guard Holder Hinge Screw Nut                                     |                                                                                                                                                                                                                                                |
| 644                  | 225837   |           |     | x   | Knife Guard Holder Hinge Screw Washer                                  |                                                                                                                                                                                                                                                |
| 645                  | 263684   |           |     | x   | Knife Guard Holder Spring                                              |                                                                                                                                                                                                                                                |
| 646                  | 416438   |           |     | x   | Knife Guard Holder Bracket                                             |                                                                                                                                                                                                                                                |
| 647                  | 416257   |           |     | x   | Knife Guard Set Screw                                                  |                                                                                                                                                                                                                                                |
| 648                  | 263681   |           |     | x   | Knife Guard                                                            |                                                                                                                                                                                                                                                |
| 649                  | 416437   |           |     | x   | Knife Guard Holder Cpl.                                                | 416284                                                                                                                                                                                                                                         |
| 650                  | 416284   |           |     | x   | Knife Guard Set Screw                                                  |                                                                                                                                                                                                                                                |
| 651                  | 416206   |           |     | x   | Knife Guard Holder Bracket Screw (2)                                   |                                                                                                                                                                                                                                                |
| 652                  | 416190   |           |     | x   | Hook Post Cpl.                                                         | 416136, 545342, two 544322,<br>two 544303, 416215, 416170,<br>203478, 234426, 263421,<br>263464, 263476, 416169,<br>263479, 263480, 263481,<br>416466, 263482, 416410,<br>263593, 263826, 416413,<br>416463, 416478, four 263093<br>Two 263582 |
| 653                  | 416463   |           |     | x   | Hook Post with                                                         |                                                                                                                                                                                                                                                |
| 654                  | 263093   |           |     | x   | Knife Bracket Arm Oil Packing (wick) (4)                               |                                                                                                                                                                                                                                                |
| 664                  | 416464   |           |     | x   | Edge Guide Bracket Cpl.                                                | 416201, 541178, 1443, 7071,<br>206840, 241732, 263656,<br>263862, 263863, 263864,<br>416462, 263861, two 545239,<br>two 416206                                                                                                                 |
| 665                  | 545239   |           |     | x   | Edge Guide Screw (2)                                                   |                                                                                                                                                                                                                                                |
| 666                  | 241732   |           |     | x   | Edge Guide                                                             |                                                                                                                                                                                                                                                |
| 667                  | 263861   |           |     | x   | Edge Guide Bracket                                                     |                                                                                                                                                                                                                                                |
| 668                  | 206840   |           |     | x   | Edge Guide Bracket Hinge Stud Spring Washer                            |                                                                                                                                                                                                                                                |
| 669                  | 263656   |           |     | x   | Edge Guide Bracket Hinge Stud                                          |                                                                                                                                                                                                                                                |
| 670                  | 263864   |           |     | x   | Edge Guide Bracket Release Spring                                      |                                                                                                                                                                                                                                                |
| 671                  | 416462   |           |     | x   | Edge Guide Bracket Support Cpl.                                        | 416213                                                                                                                                                                                                                                         |
| 672                  | 416213   |           |     | x   | Edge Guide Bracket Hinge Stud Set Screw                                |                                                                                                                                                                                                                                                |
| 673                  | 1443-806 |           |     | x   | Edge Guide Bracket Release Lever Spring Screw                          |                                                                                                                                                                                                                                                |
| 674                  | 7071-806 |           |     | x   | Edge Guide Bracket Release Lever Spring Washer                         |                                                                                                                                                                                                                                                |
| 675                  | 263863   |           |     | x   | Edge Guide Bracket Release Lever Spring (flat)                         |                                                                                                                                                                                                                                                |
| 676                  | 263862   |           |     | x   | Edge Guide Bracket Release Lever                                       |                                                                                                                                                                                                                                                |
| 677                  | 541178   |           |     | x   | Edge Guide Bracket Release Lever Hinge Screw Nut                       |                                                                                                                                                                                                                                                |
| 678                  | 416201   |           |     | x   | Edge Guide Bracket Release Lever Hinge Screw                           |                                                                                                                                                                                                                                                |
| 679                  | 416206   |           |     | x   | Edge Guide Bracket Support Screw (2)                                   |                                                                                                                                                                                                                                                |
| 681                  | 504110   |           |     | x   | Feed and Hook Post Cover (back or front) Screw (4)                     |                                                                                                                                                                                                                                                |
| 682                  | 416191   |           |     | x   | Knife Bracket Arm Cpl.                                                 | 463, two 416253, 416431,<br>416432, 263669, 263670,<br>263840, 416470, 416473                                                                                                                                                                  |
| 683                  | 416253   |           |     | x   | Knife Screw (2)                                                        |                                                                                                                                                                                                                                                |
| 684                  | 416431   |           |     | x   | Knife Bracket                                                          |                                                                                                                                                                                                                                                |
| 685                  | 263840   |           |     | x   | Knife Bracket Adjusting Screw Lock Screw                               |                                                                                                                                                                                                                                                |
| 686                  | 416473   |           |     | x   | Packing (nylon)                                                        |                                                                                                                                                                                                                                                |
| 687                  | 463-830  |           |     | x   | Knife Bracket Adjusting Screw                                          |                                                                                                                                                                                                                                                |
| 688                  | 263669   |           |     | x   | Knife Bracket Adjusting Screw Lock Screw                               |                                                                                                                                                                                                                                                |
| 689                  | 263670   |           |     | x   | Knife Bracket Hinge Pin                                                |                                                                                                                                                                                                                                                |
| 690                  | 416470   |           |     | x   | Knife Bracket Spring                                                   |                                                                                                                                                                                                                                                |
| 691                  | 416432   |           |     | x   | Knife Bracket Spring Screw                                             |                                                                                                                                                                                                                                                |
| 692                  | 238508   |           |     | x   | Knife Bracket Arm                                                      |                                                                                                                                                                                                                                                |
| 693                  | 263688   |           |     | x   | Knife                                                                  |                                                                                                                                                                                                                                                |
| 694                  | 416192   |           |     | x   | Knife Switch-out Plunger                                               |                                                                                                                                                                                                                                                |
| 695                  | 416193   |           |     | x   | Knife Switch-in Lever Cpl.                                             | 416193                                                                                                                                                                                                                                         |
| 696                  | 416337   |           |     | x   | Knife Switch-in Lever Pinch Screw                                      |                                                                                                                                                                                                                                                |
| 697                  | 416275   |           |     | x   | Knife Bracket Arm Spring Adjusting Collar Cpl.                         | 416275                                                                                                                                                                                                                                         |
| 698                  | 263668   |           |     | x   | Knife Bracket Arm Spring Adjusting Collar Set Screw                    |                                                                                                                                                                                                                                                |
| 699                  | 416194   |           |     | x   | Knife Bracket Arm Spring                                               |                                                                                                                                                                                                                                                |
| 700                  | 416332   |           |     | x   | Knife Driving Lever (upper) Cpl.                                       | 416332, 241721, 416434,<br>416435                                                                                                                                                                                                              |
| 701                  | 416281   |           |     | x   | Knife Driving Lever (upper) Locking Plunger Spring Thumb Nut Cpl.      | 416281                                                                                                                                                                                                                                         |
| 702                  | 416434   |           |     | x   | Knife Driving Lever (upper) Locking Plunger Spring Thumb Nut Set Screw |                                                                                                                                                                                                                                                |
| 703                  | 416229   |           |     | x   | Knife Driving Lever (upper) Cpl.                                       | 416229                                                                                                                                                                                                                                         |
| 705                  | 241721   |           |     | x   | Knife Driving lever (upper) Pinch Screw                                |                                                                                                                                                                                                                                                |
| 706                  | 416435   |           |     | x   | Knife Driving Lever (upper) Locking Plunger Spring                     |                                                                                                                                                                                                                                                |
| 707                  | 263687   |           |     | x   | Knife Driving Lever (upper) Locking Plunger                            |                                                                                                                                                                                                                                                |
| 708                  | 416260   |           |     | x   | Knife Switch-out Lever                                                 |                                                                                                                                                                                                                                                |
| *711                 | 249288   |           |     | x   | Knife Switch-out Lever Hinge Screw                                     |                                                                                                                                                                                                                                                |
| 712                  | 416229   |           |     | x   | Knife Driving Lever Fork                                               |                                                                                                                                                                                                                                                |
| 713                  | 24173    |           |     | x   | Knife Driving Fork Lever (lower) Pinch Screw                           |                                                                                                                                                                                                                                                |
| 714                  | 416202   |           |     | x   | Knife Driving Lever Fork Swivel                                        |                                                                                                                                                                                                                                                |
| 715                  | 241738   |           |     | x   | Knife Driving Lever Fork Swivel Screw                                  |                                                                                                                                                                                                                                                |
| 720                  | 263673   |           |     | x   | Knife Driving Fork Lever (lower) Shaft                                 |                                                                                                                                                                                                                                                |
| 721                  | 416433   |           |     | x   | Knife Driving Fork Lever (lower) Cpl.                                  | 416202, 24173, 416433,<br>241738                                                                                                                                                                                                               |
| 722                  | 416244   |           |     | x   | Knife Driving Fork Lever (lower) with Cap Screw                        | 416229,* 249288                                                                                                                                                                                                                                |
| 723                  | 249289   |           |     | x   | Knife Driving Lever Fork Slide Block                                   |                                                                                                                                                                                                                                                |
| 724                  | 263680   |           |     | x   | Knife Driving Shaft Housing with                                       | Two 263679                                                                                                                                                                                                                                     |
| 725                  | 263679   |           |     | x   | Knife Driving Shaft Bearing (2)                                        |                                                                                                                                                                                                                                                |
| 726                  | 129-805  |           |     | x   | Knife Driving Shaft Housing Screw (4)                                  |                                                                                                                                                                                                                                                |
| 727                  | 249298   |           |     | x   | Knife Driving Lever Fork Slide Block                                   |                                                                                                                                                                                                                                                |
|                      |          |           |     |     | Oiling Wick                                                            |                                                                                                                                                                                                                                                |

| Illustr.<br>Ref. No.           | Part No. | For Class |     |     |     | Name                                                                                                           | Components |
|--------------------------------|----------|-----------|-----|-----|-----|----------------------------------------------------------------------------------------------------------------|------------|
|                                |          | 120       | 124 | 131 | 132 |                                                                                                                |            |
| 728                            | 416358   |           |     | x   |     | Knife Driving Shaft Collar with                                                                                | 416279     |
| 729                            | 416279   |           |     | x   |     | Knife Driving Shaft Collar Set Screw (2)                                                                       |            |
| 730                            | 416436   |           |     | x   |     | Knife Driving Shaft (eccentric)                                                                                |            |
| 731                            | 416359   |           |     | x   |     | Knife Driving Shaft Pulley (double grooved)<br>for "V" belt, 1-23/32 and 1-13/16 in. dia.<br>belt grooves Cpl. |            |
| 732                            | 416300   |           |     | x   |     | Knife Driving Shaft Pulley Set Screw (2)                                                                       | Two 416300 |
| 733                            | 263652   |           |     | x   |     | Arm Base Cover                                                                                                 |            |
| 734                            | 416250   |           |     | x   |     | Arm Base Cover Screw (2)                                                                                       |            |
| 735                            | 263689   |           |     | x   |     | Motor Clamping Bracket                                                                                         |            |
| 736                            | 416307   |           |     | x   |     | Motor Clamping Bracket Screw (short) (2)                                                                       |            |
| 737                            | 263671   |           |     | x   |     | Knife Driving Belt                                                                                             |            |
| 738                            | 416222   |           |     | x   |     | Motor Clamping Bracket Screw (long)                                                                            |            |
| 739                            | 416483   |           |     | x   |     | Motor Adjusting Screw                                                                                          |            |
| <b>Accessories</b>             |          |           |     |     |     |                                                                                                                |            |
| 800                            | 416164   | x         | x   | x   | x   | Drip Pan Cpl.                                                                                                  |            |
| 810                            | 416163   | x         | x   | x   | x   | Knee Lifter Rock Shaft Cpl.                                                                                    |            |
| 829                            | 227676   | x         | x   | x   | x   | Rock Shaft Lifting Chain, 18 in. long, with Hook                                                               |            |
| <b>Thread Unwinder</b>         |          |           |     |     |     |                                                                                                                |            |
| 840                            | 416160   | x         | x   | x   | x   | Thread Unwinder Cpl.                                                                                           |            |
| <b>Universal Bobbin Winder</b> |          |           |     |     |     |                                                                                                                |            |
| 860                            | 503780   | x         | x   | x   | x   | Universal Bobbin Winder                                                                                        |            |
| 890                            | 248929   |           |     | x   |     | Knife (3)                                                                                                      |            |
| 891                            | 263735   |           | x   |     | x   | Knife (2)                                                                                                      |            |
| 892                            | 238508   |           |     |     | x   | Knife (2)                                                                                                      |            |
| 893                            | 416286   | x         | x   | x   | x   | Bed Hinge Connection Screw (4)                                                                                 |            |
| 894                            | 202258   | x         | x   | x   | x   | Bed Hinge Connection (2)                                                                                       |            |
| 895                            | 517708   | x         | x   | x   | x   | Oiler                                                                                                          |            |
| 897                            | 225544   | x         | x   | x   | x   | Wrench                                                                                                         |            |
| 898                            | 4822     | x         | x   | x   | x   | Roller Presser Hinge Screw Nut Wrench                                                                          |            |
| 899                            | 225498   | x         | x   | x   | x   | Screw Driver                                                                                                   |            |
| 900                            | 144465   | x         | x   | x   | x   | Wrench (1/8 in. Hex.)                                                                                          |            |
| 901                            | 233939   | x         | x   | x   | x   | Bobbin (2)                                                                                                     |            |
| 902                            | 228476   | x         | x   | x   | x   | Screw Driver (bobbin case)                                                                                     |            |
| 903                            | 41401    | x         | x   | x   | x   | Machine Rest Pin (wood)                                                                                        |            |
| 904                            | 263577   | x         | x   | x   | x   | Pulley Spreader Cone Adjusting Key                                                                             |            |
| -                              | 1740-141 | x         | x   | x   | x   | Needle (5)                                                                                                     |            |